

PARTS CATALOGUE

TT-R50E (2CJP) EUROPE,SOUTH AFRICA



1T2CJ-300E1

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TT-R50E
PARTS CATALOGUE
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FOREWORD

This Parts Catalogue is related to the parts for the model(s) on the cover page. When you are ordering replacement parts, please refer to this Parts Catalogue and quote both part numbers and part names correctly.

1. Modifications or additions which have been made after the issue of the Parts Catalogue will be announced in the Parts News.
It is advisable that you make the necessary corrections to the Parts Catalogue according to the Parts News.
2. Abbreviations
The following abbreviations are used in this Parts Catalogue.
“UR” Use specified parts number.
“UN” Use as many as needed.
“AP” Alternate Parts
“LM” Locally Made (Parts need to be ordered locally)
“F#” Frame No. (Applicable machine No.)
“O/S” Over Size
3. The number of components for assembly
 - Parts, which are to be supplied in an assembly, are listed with a dot (.) in front of the part name as shown below.
 - The numeral appearing to the right of each component part indicates the quantity of parts for each assembly unit.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2F5-83310-60	FRONT FLASHER LIGHT ASSY	2	
115-83311-60	.BULB (6V-18W)	1	

4. Applicable colours of graphics are represented in the “REMARKS” as shown below.

PART NO.	DESCRIPTION	Q'TY	REMARKS
2N4-24110-00-X5	FUEL TANK COMP.	2	MXR
3J1-24240-10	.GRAPHIC, FUEL TANK	1	FOR MXR

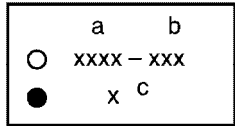
5. Note that the illustrations for reference in finding parts numbers are not to be used for assembling. When assembling, please use the applicable service manual.

6. The asterisk (*) before a reference number indicates modified items after the first edition.

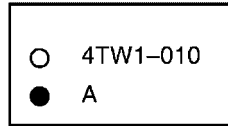
MODEL LABEL

(1) A label called "Model Label" is affixed in the location as indicated in (3) below.
When using this parts catalogue, please be sure to cross-reference the "model code – production code No." in the catalogue with the "model code – production code No." indicated on the Model Label affixed onto the product concerned.

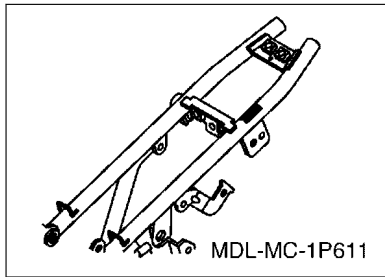
(2) "Model Label" Indication



a: Model Type Code
b: Production Code No.
c: Colouring Type



(3) Model Label Affixing Location



(4) Colouring Information

Model Code	Colouring Type Code	Colour Code	Colour Name	Abbreviation
2CJP	A	0583	DEEP PURPLISH BLUE SOLID E	DPBSE

(5) Model Code – Production Code Number of Model Listed in This Parts Catalogue

Model Code	Production Code No.	Country (destination)	Model Code	Production Code No.	Country (destination)
2CJP	010	AUSTRIA	2CJP	010	UNITED KINGDOM
		BELGIUM		020	SOUTH AFRICA
		CROATIA			
		CYPRUS			
		CZECHO			
		DENMARK			
		FINLAND			
		FRANCE			
		GERMANY			
		GREECE			
		GUADELOPE			
		HUNGARY			
		IRELAND			
		ITALY			
		MARTINIQUE, FRENCH W.I.			
		NETHERLANDS			
		NORWAY			
		POLAND			
		PORTUGAL			
		SLOVAK			
SLOVENIA					
SPAIN					
SWEDEN					
SWITZERLAND					
TURKEY					

CONTENTS

ENGINE

CYLINDER HEAD.....	1
CRANKSHAFT & PISTON.....	2
VALVE.....	3
CAMSHAFT & CHAIN.....	4
OIL PUMP.....	5
INTAKE.....	6
CARBURETOR.....	7
EXHAUST.....	9
CRANKCASE.....	10
CRANKCASE COVER 1.....	11
STARTER.....	13
CLUTCH.....	14
TRANSMISSION.....	15
SHIFT CAM & FORK.....	16
SHIFT SHAFT.....	17

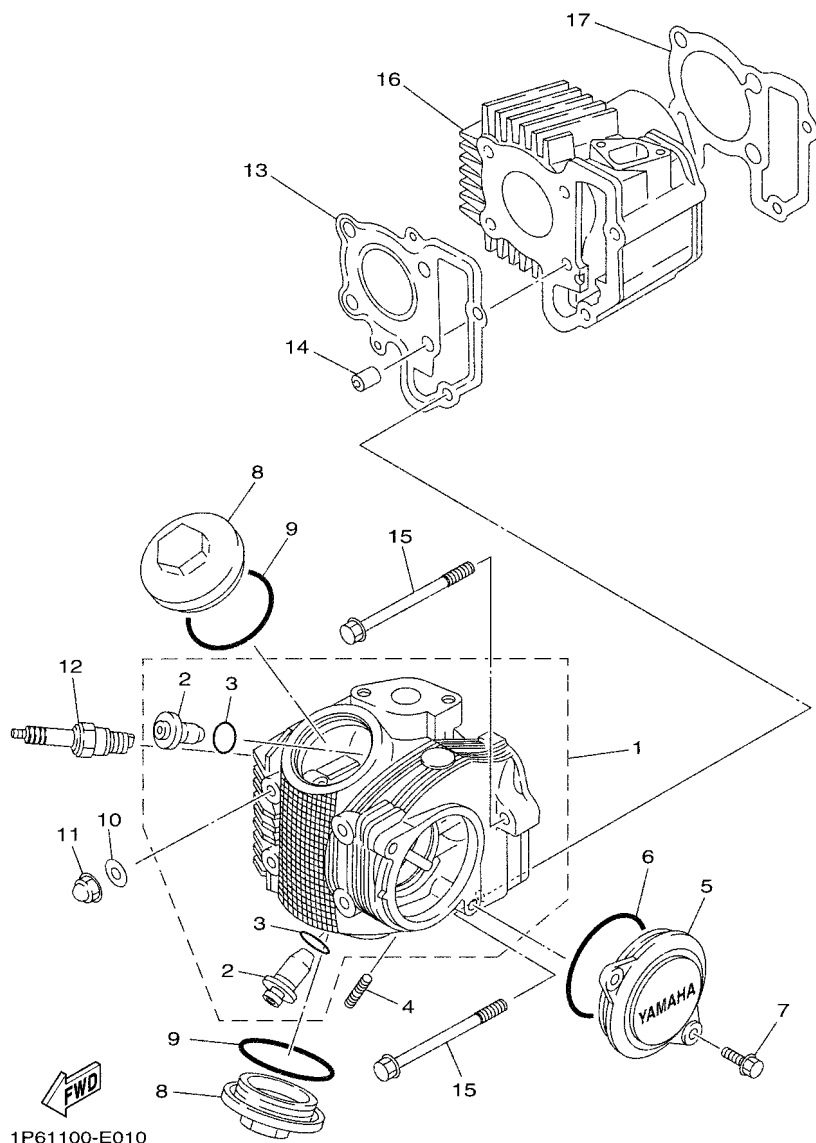
CHASSIS

FRAME.....	18
FENDER.....	19
SIDE COVER.....	20
REAR ARM & SUSPENSION.....	21
STEERING.....	22
FRONT FORK.....	23
FUEL TANK.....	25
SEAT.....	27
FRONT WHEEL.....	28
REAR WHEEL.....	29
STEERING HANDLE & CABLE.....	31
STAND & FOOTREST.....	32
GENERATOR.....	33
STARTING MOTOR.....	34
HANDLE SWITCH & LEVER.....	35
ELECTRICAL 1.....	36

INDEX

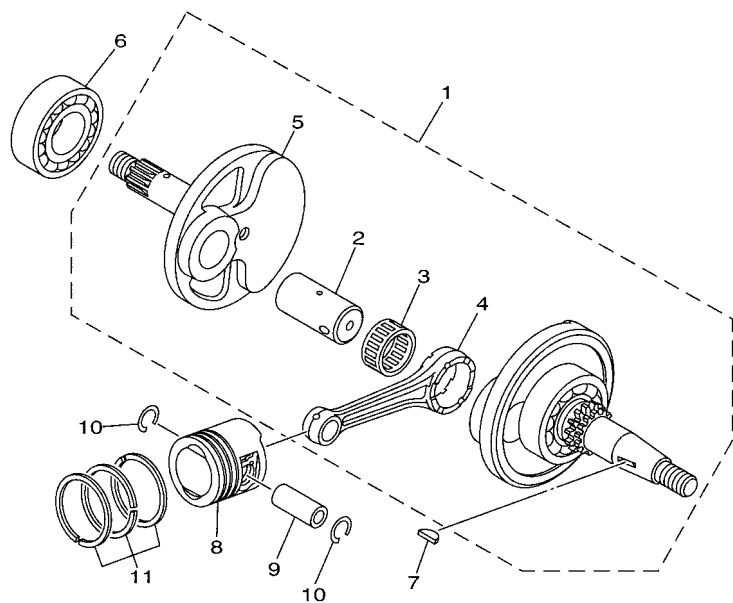
NUMERICAL INDEX.....	37
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FIG. 1 CYLINDER HEAD



REF. NO.	PART NO.	DESCRIPTION	2CJ/P				REMARKS
1	1P6-W1102-01	HEAD CYLINDER ASSY	1				
2	4GL-11134-10	.GUIDE, VALVE 2	2				
3	93210-09802	.O-RING	2				
4	1P6-14651-00	BOLT	2				
5	1P6-E1185-00	COVER, CYLINDER HEAD SIDE 3	1				
6	93210-628B6	O-RING	1				
7	95027-06016	BOLT, FLANGE	2				
8	1P6-E1186-00	COVER, CYLINDER HEAD SIDE 2	2				
9	93210-44889	O-RING	2				
10	90201-088C3	WASHER, PLATE	4				
11	90176-08026	NUT, CROWN	4				
12	94701-00878	PLUG, SPARK (NGK CR7HSA)	1				
13	1P6-E1181-00	GASKET, CYLINDER HEAD 1	1				
14	99530-10114	PIN, DOWEL	2				
15	95027-06085	BOLT, FLANGE	2				
16	1P6-E1311-10	CYLINDER 1	1				
17	1P6-E1351-00	GASKET, CYLINDER	1				

FIG. 2 CRANKSHAFT & PISTON



REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-W1140-10	CRANKSHAFT ASSY	1				
2	1P6-E1681-00	.PIN, CRANK 1	1				
3	93310-3230E	.BEARING	1				
4	1P6-E1651-00	.ROD, CONNECTING	1				
5	1P6-E1422-00	.CRANK 2	1				
6	93306-205YP	BEARING	1				
7	90280-03017	KEY, WOODRUFF	1				
8	1P6-E1631-00	PISTON (STD)	1				
	5DV-11636-10	PISTON (0.50MM O/S)	1				AP
	5DV-11638-10	PISTON (1.00MM O/S)	1				AP
9	5DV-11633-00	PIN, PISTON	1				
10	1P6-E1634-00	CLIP, PISTON PIN	2				
11	1P6-Y1161-00	PISTON RING SET (STD)	1				
	5DV-11605-00	PISTON RING SET (0.50MM O/S)	1				AP
	5DV-11607-00	PISTON RING SET (1.00MM O/S)	1				AP



1P61100-E020

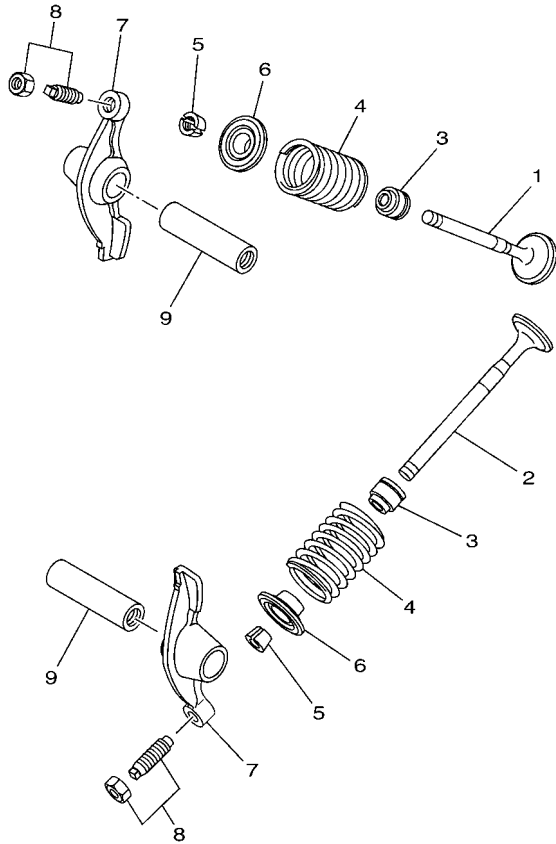
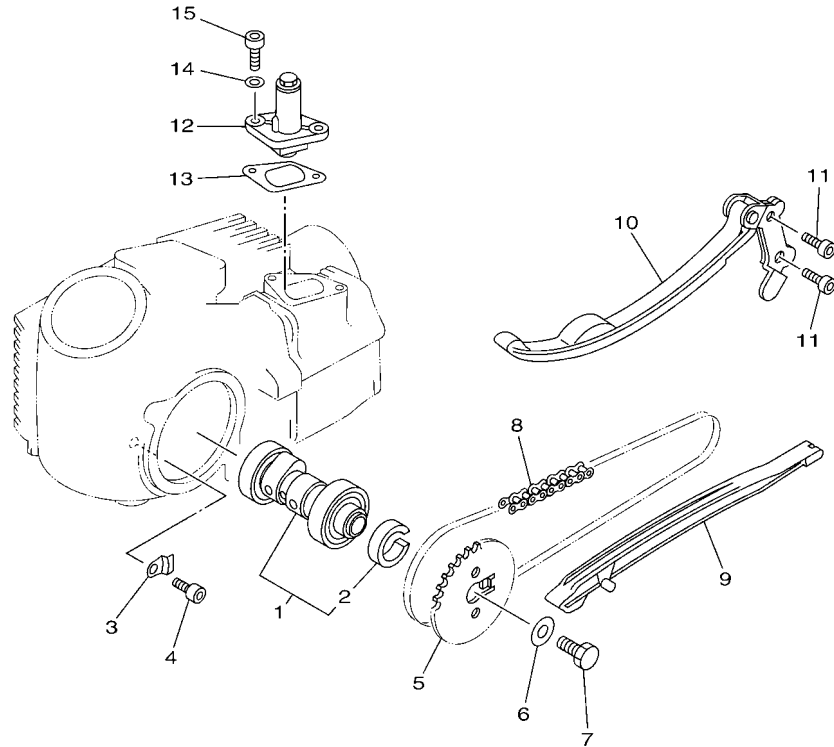


FIG. 3 VALVE

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E2111-10	VALVE, INTAKE	1				
2	1P6-E2121-10	VALVE, EXHAUST	1				
3	1P6-E2119-00	SEAL, VALVE STEM	2				
4	5DV-12114-01	SPRING, VALVE OUTER	2				
5	1P6-E2118-10	LOCK, VALVE SPRING RETAINER	4				
6	1P6-E2117-00	RETAINER, VALVE SPRING	2				
7	5VL-E2151-00	ARM, VALVE ROCKER	2				
8	5VL-Y1215-00	SCREW, VALVE ADJUSTING	2				
9	5VL-E2156-00	SHAFT, ROCKER 2	2				



1P64100-F030

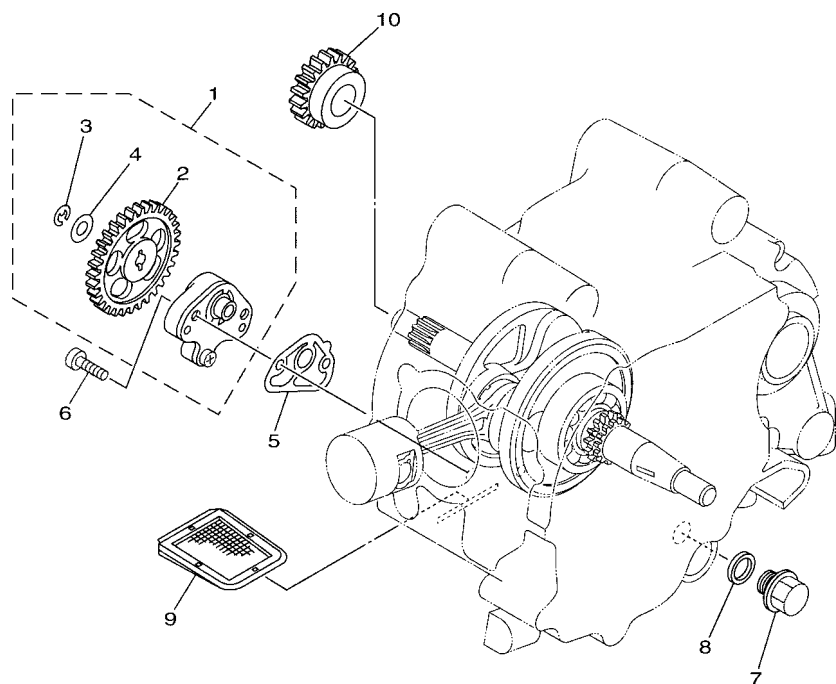



1P61100-E040

FIG. 4 CAMSHAFT & CHAIN

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E2170-00	CAMSHAFT ASSY 1	1				
2	90387-167L5	.COLLAR	1				
3	1P6-E111F-00	PLATE	1				
4	90110-06829	BOLT, HEXAGON SOCKET HEAD	1				
5	1P6-E2176-00	SPROCKET, CAM CHAIN	1				
6	1P6-E4617-01	WASHER	1				
7	90101-08820	BOLT	1				
8	94591-51084	CHAIN	1				
9	1P6-E2231-00	GUIDE, STOPPER 1	1				
10	1P6-E2241-00	GUIDE, STOPPER 2	1				
11	91312-06016	BOLT, HEXAGON SOCKET HEAD	2				
12	4GL-12210-00	TENSIONER ASSY, CAM CHAIN	1				
13	5VL-E2213-10	GASKET, TENSIONER CASE	1				
14	90430-06817	GASKET	2				
15	91312-06016	BOLT, HEXAGON SOCKET HEAD	2				

FIG. 5 OIL PUMP



1P61100-E050

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E3300-11	OIL PUMP ASSY	1				
2	1P6-E3325-10	.GEAR, PUMP DRIVEN	1				
3	93430-05823	.CIRCLIP	1				
4	90201-07803	.WASHER, PLATE	1				
5	5VL-E3329-00	GASKET, PUMP COVER	1				
6	90155-06801	SCREW, FLAT FILLISTER	2				
7	90340-12097	PLUG, STRAIGHT SCREW	1				
8	90430-12227	GASKET	1				
9	1P6-E3411-00	STRAINER, OIL	1				
10	1P6-E3324-10	GEAR, PUMP DRIVE	1				

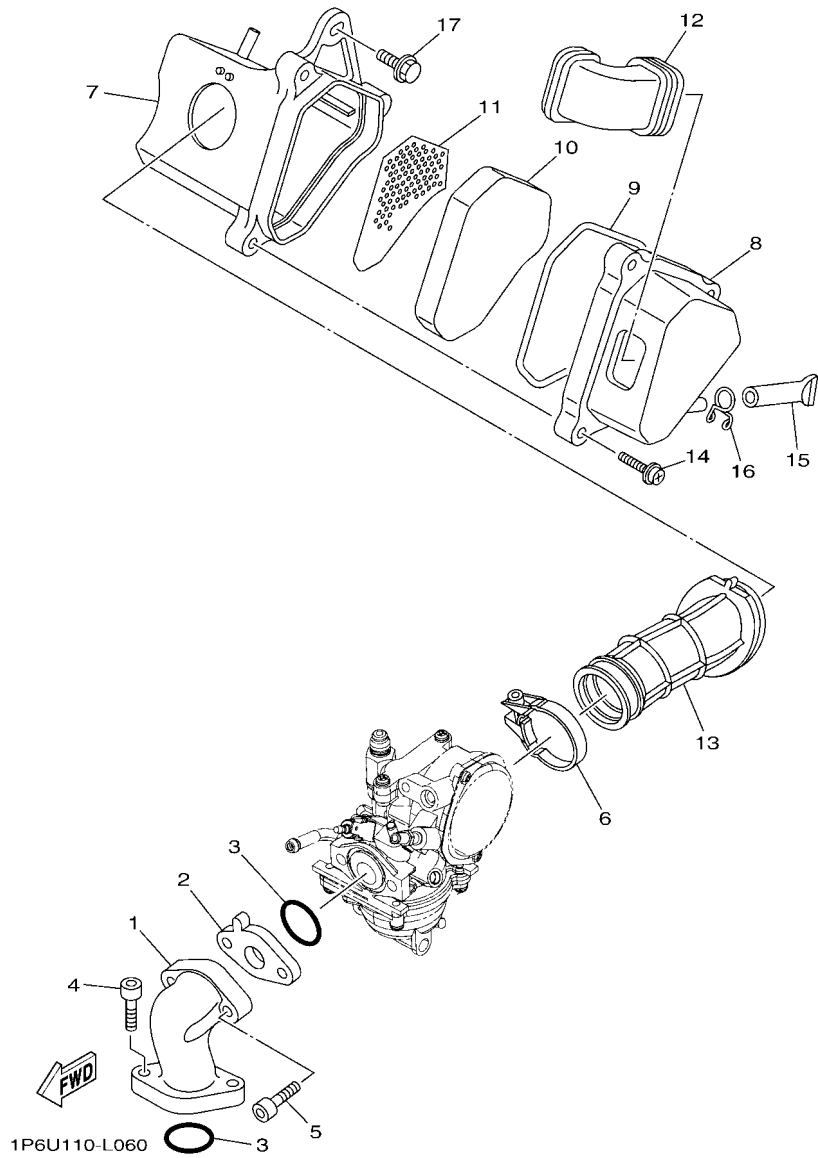


FIG. 6 INTAKE

REF. NO.	PART NO.	DESCRIPTION	2CJ/P				REMARKS
1	1P6-E3586-10	JOINT, CARBURETOR 1	1				
2	1P6-E3595-00	JOINT	1				
3	93210-22803	O-RING	2				
4	91317-06020	BOLT,HEX.SOCKET HEAD	2				
5	91317-06030	BOLT,HEX.SOCKET HEAD	2				
6	1P6-E3575-01	BAND	1				
7	1P6-E4411-01	CASE, AIR CLEANER 1	1				
8	1P6-E4412-00	CAP, CLEANER CASE 1	1				
9	1P6-E4452-00	SEAL	1				
10	1P6-E4451-00	ELEMENT, AIR CLEANER	1				
11	1P6-E4472-00	PLATE, ELEMENT	1				
12	1P6-E4437-00	DUCT	1				
13	1P6-E4453-10	JOINT, AIR CLEANER 1	1				
14	97602-05225	SCREW, PAN HEAD WITH WASHER	3				
15	4FP-E443E-00	PIPE, DRAIN	1				
16	90467-10008	CLIP	1				
17	90119-06044	BOLT, WITH WASHER	1				

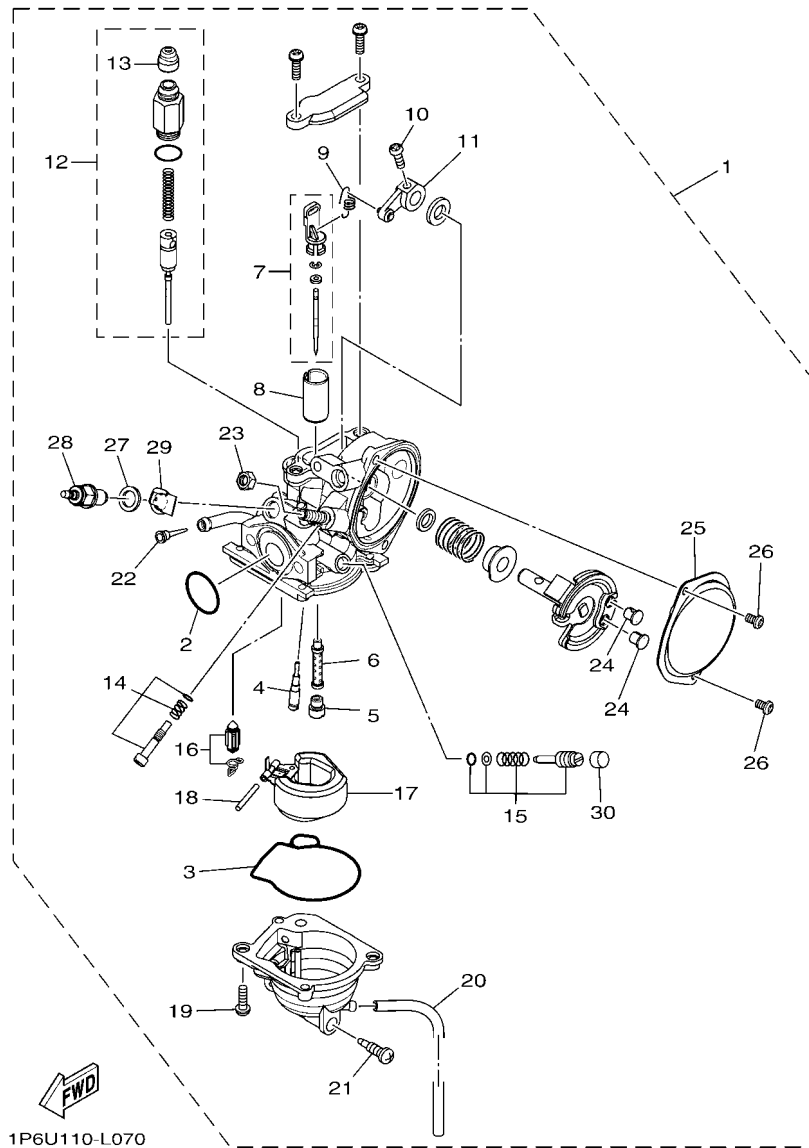


FIG. 7 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E4101-20	CARBURETOR ASSY 1	1				
2	68V-8182L-00	.O-RING 1	1				
3	1P6-14147-00	.O-RING	1				
4	1P6-14142-12	.JET, PILOT (# 12.5)	1				
5	18A-1414A-63	.JET, MAIN (# 62.5)	1				
6	1P6-14141-12	.NOZZLE, MAIN	1				
7	1P6-1490J-10	.NEEDLE SET	1				
8	1P6-1411F-25	.VALVE, THROTTLE 2	1				
9	1P6-14935-00	.SPRING	1				
10	1B2-14216-00	.SCREW	1				
11	1P6-14905-00	.LEVER ASSY	1				
12	1P6-1410A-10	.STARTER SET	1				
13	22F-14173-00	..COVER, PLUNGER CAP	1				
14	1B2-14103-00	.THROTTLE SCREW SET	1				
15	1P6-14104-00	.AIR SCREW SET	1				
16	1P6-14107-20	.NEEDLE VALVE SET	1				
17	1P6-14185-00	.FLOAT	1				
18	53L-14186-00	.PIN, FLOAT	1				
19	97607-04114	.SCREW, WITH WASHER	6				
20	1P6-14196-00	.PIPE, OVER FLOW 1	2				
21	5LW-14191-00	.PLUG, DRAIN	1				
22	5LW-14994-00	.NET, FILTER	1				
23	522-14161-00	.NUT, CABLE ADJUSTING	1				
24	1UY-14155-00	.GUIDE, CABLE	2				
25	1P6-14293-00	.COVER 1	1				
26	98507-04006	.SCREW, PAN HEAD	2				
27	5CY-14951-00	.WASHER	1				

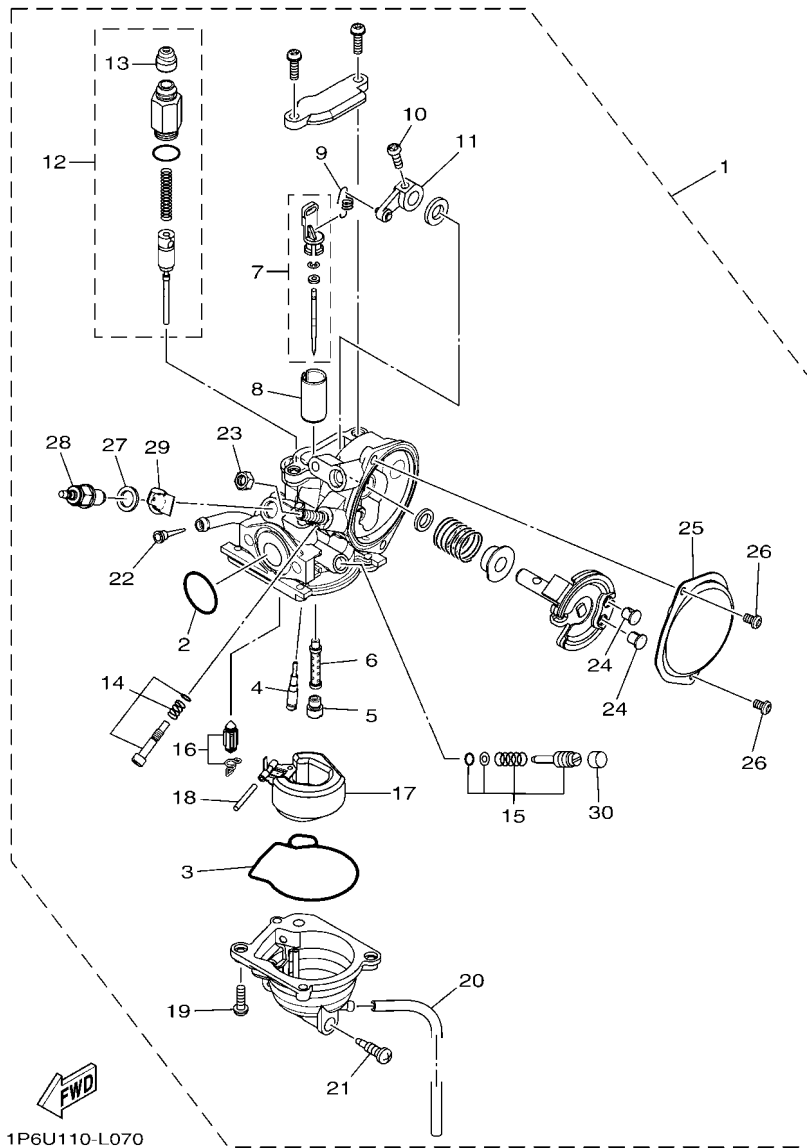
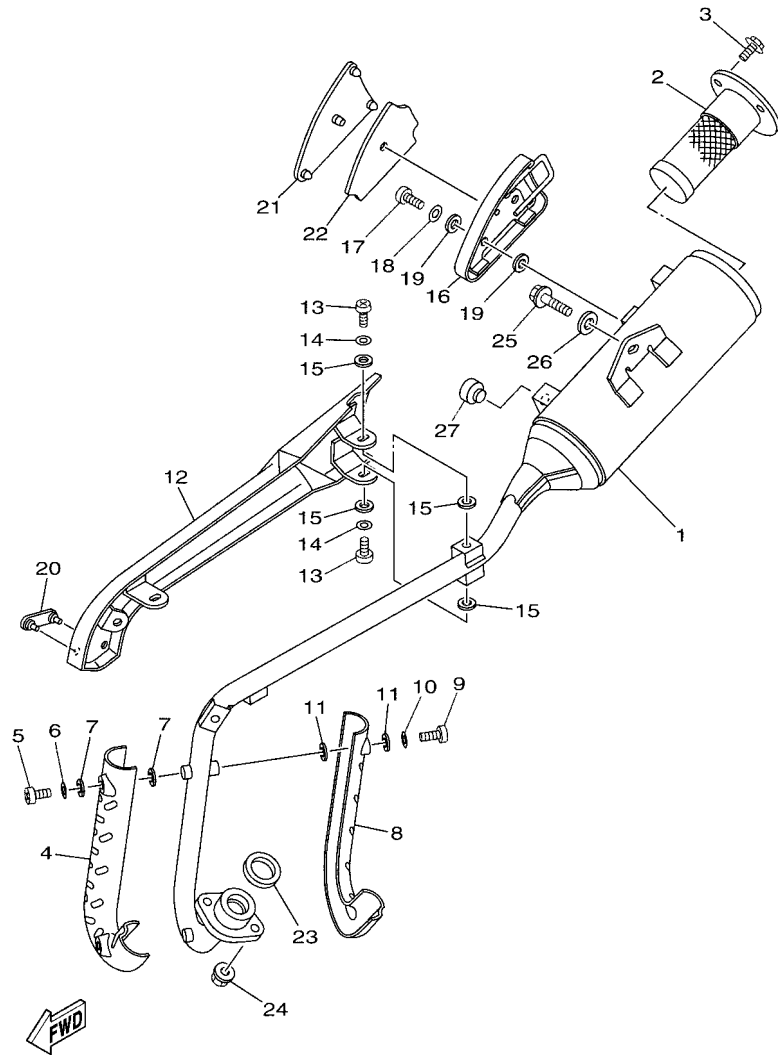


FIG. 7 CARBURETOR

REF. NO.	PART NO.	DESCRIPTION	2CJJP				REMARKS
28	5FU-83790-00	.HEATER ASSY (15W)	1				
29	5FU-82103-00	.TERMINAL 1	1				
30	3F9-14118-00	.CAP	1				

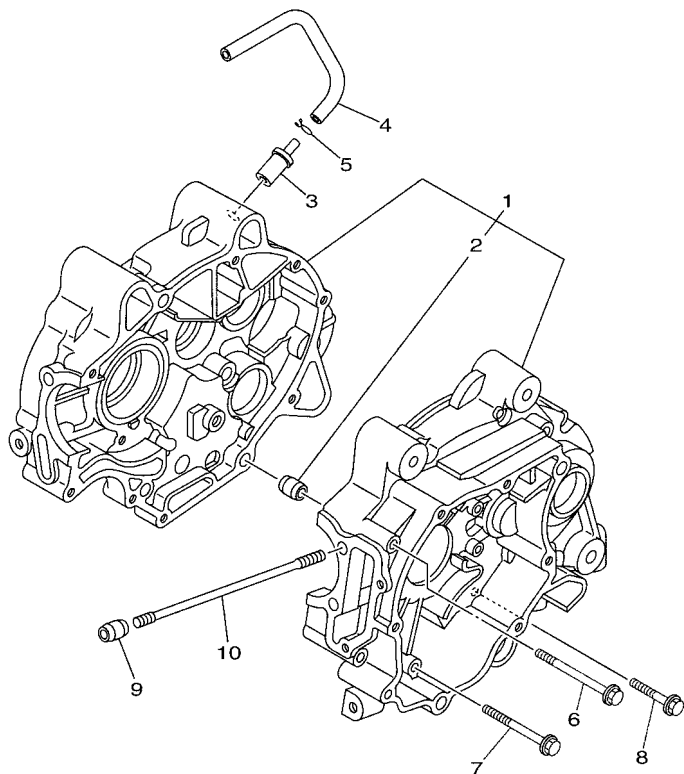
FIG. 8 EXHAUST



1P61100-E080

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E4711-00	MUFFLER 1	1				
2	1P6-14780-00	SPARK ARRESTER ASSY	1				
3	95027-06010	BOLT, FLANGE	3				
4	1P6-E4718-00	PROTECTOR, MUFFLER 1	1				
5	98507-05008	SCREW, PAN HEAD	2				
6	92907-05600	WASHER, PLATE	2				
7	1P6-E4766-00	WASHER, PROTECTOR	4				
8	1P6-E4728-00	PROTECTOR, MUFFLER 2	1				
9	98507-05008	SCREW, PAN HEAD	2				
10	92907-05600	WASHER, PLATE	2				
11	1P6-E4766-00	WASHER, PROTECTOR	4				
12	1P6-E4738-00	PROTECTOR, MUFFLER 3	1				
13	98507-06010	SCREW, PAN HEAD	4				
14	92907-06600	WASHER, PLATE	4				
15	90201-05809	WASHER, PLATE	8				
16	1P6-E4758-00	PROTECTOR, SILENCER	1				
17	98507-06010	SCREW, PAN HEAD	2				
18	92907-06600	WASHER, PLATE	2				
19	90201-05809	WASHER, PLATE	4				
20	1P6-E479H-00	COVER, 1	1				
21	1P6-E479J-00	COVER 2	1				
22	1P6-E4733-00	MAT 1	1				
23	1P6-E4613-00	GASKET, EXHAUST PIPE	1				
24	95702-06500	NUT, FLANGE	2				
25	95812-08030	BOLT, FLANGE	1				
26	1P6-E4617-01	WASHER	1				
27	22W-24181-00	DAMPER, LOCATING 1	1				

FIG. 9 CRANKCASE

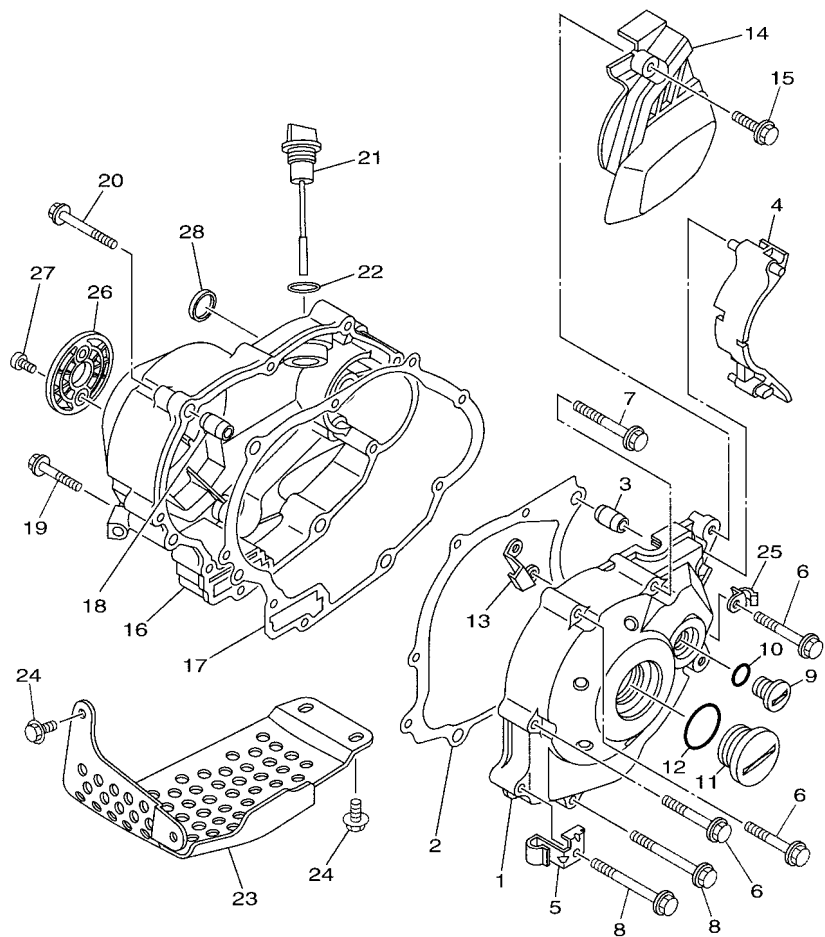


REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E5100-10	CRANKCASE ASSY	1				
2	99530-10114	.PIN, DOWEL	2				
3	1P6-E5371-10	BREATHER	1				
4	1P6-E531A-00	HOSE, BREATHER 1	1				
5	90467-09854	CLIP	2				
6	90105-065A1	BOLT, FLANGE	1				
7	95027-06060	BOLT, FLANGE	2				
8	95027-06040	BOLT, FLANGE	7				
9	99530-10114	PIN, DOWEL	2				
10	90116-08809	BOLT, STUD	4				



1P61100-E090

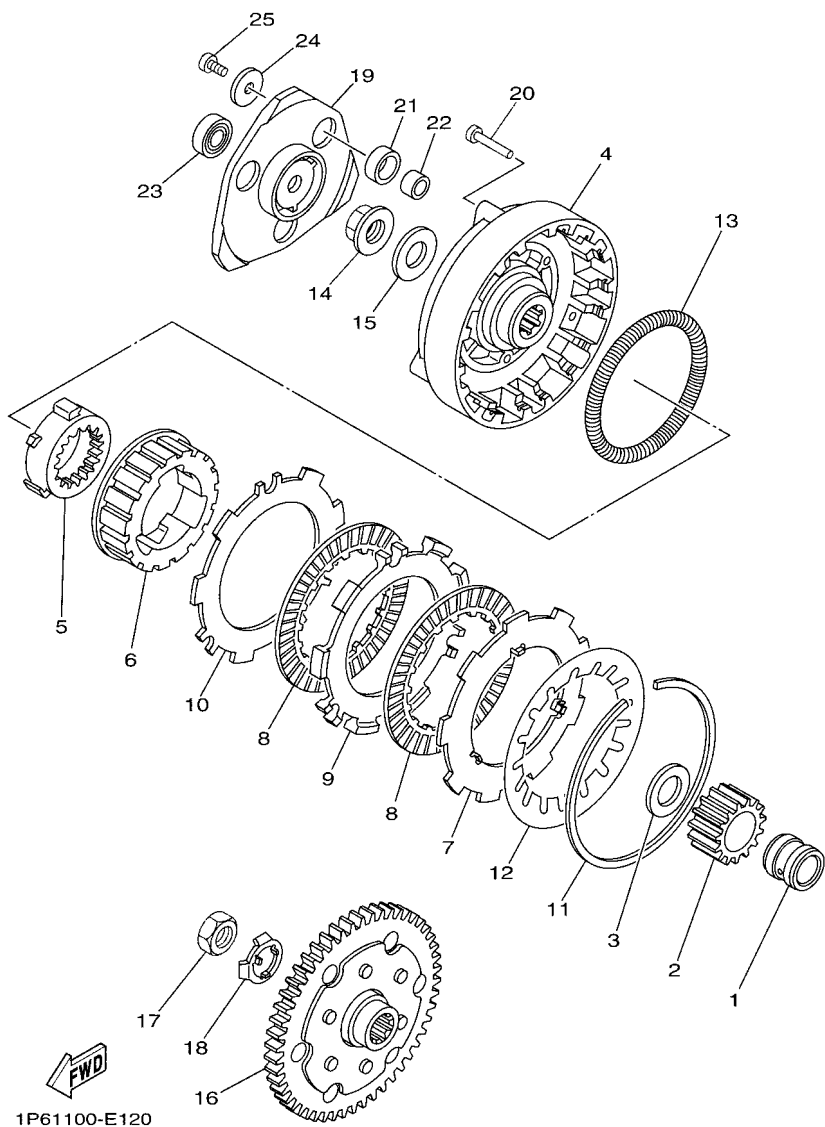
FIG. 10 CRANKCASE COVER 1



1P61100-E100

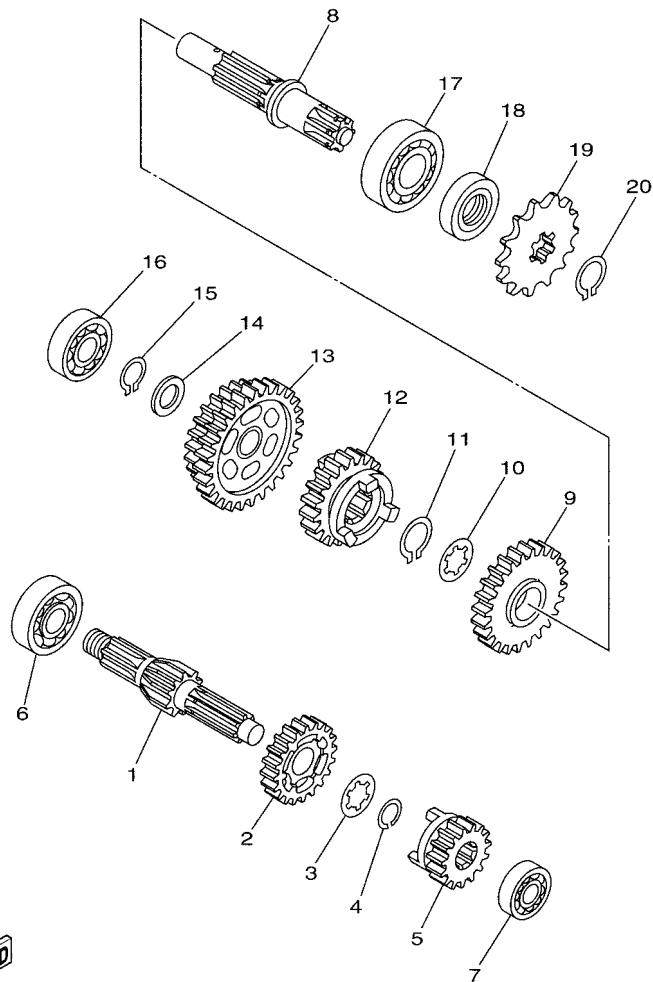
REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E5411-20	COVER, CRANKCASE 1	1				
2	1P6-E5451-00	GASKET, CRANKCASE COVER 1	1				
3	99530-10114	PIN, DOWEL	2				
4	1P6-E7466-00	GUIDE, CHAIN	1				
5	1P6-E5484-01	CLAMP 2	1				
6	95027-06040	BOLT, FLANGE	4				
7	95027-06050	BOLT, FLANGE	2				
8	90105-065A1	BOLT, FLANGE	2				
9	2CJ-E5167-00	PLUG, BLIND 1	1				
10	93210-14899	O-RING	1				
11	2CJ-E5168-00	PLUG, BLIND 2	1				
12	93210-328A4	O-RING	1				
13	1P6-E5113-00	PLATE	1				
14	1P6-E5418-00	COVER, CHAIN CASE	1				
15	95022-06025	BOLT, FLANGE	2				
16	1P6-E5421-20	COVER, CRANKCASE 2	1				
17	1P6-E5461-00	GASKET, CRANKCASE COVER 2	1				
18	99530-10114	PIN, DOWEL	2				
19	95027-06040	BOLT, FLANGE	3				
20	95027-06050	BOLT, FLANGE	6				
21	1P6-E5362-00	PLUG, OIL LEVEL	1				
22	93210-19809	O-RING	1				
23	1P6-E5436-01	COVER, STARTING MOTOR	1				
24	95822-08016	BOLT, FLANGE	2				
25	90465-08803	CLAMP	1				
26	1P6-E5431-00	COVER, CRANKCASE 3	1				
27	98507-05008	SCREW, PAN HEAD	2				

FIG. 12 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E6116-00	COLLAR 1	1				
2	1P6-E6111-10	GEAR, PRIMARY DRIVE	1				
3	90201-17801	WASHER, PLATE	1				
4	1P6-E6311-00	HOUSING, CLUTCH	1				
5	1P6-E6818-01	GEAR, OUTER DRIVE	1				
6	1P6-E6571-01	BOSS, CLUTCH	1				
7	1P6-E6324-00	PLATE, CLUTCH 1	1				
8	1P6-E6330-00	PLATE, FRICTION 2	2				
9	1P6-E6325-00	PLATE, CLUTCH 2	1				
10	1P6-E6326-00	PLATE, CLUTCH 3	1				
11	1P6-E6819-00	CIRCLIP, CLUTCH	1				
12	1P6-E6821-00	SPRING, DISK	1				
13	1P6-E6822-10	SPRING, GARTER	1				
14	90179-14802	NUT	1				
15	90208-14033	WASHER, CONICAL SPRING	1				
16	1P6-E6170-00	PRIMARY DRIVEN GEAR COMP.	1				
17	1P6-E6377-00	NUT, LOCK	1				
18	1P6-E6378-00	WASHER, LOCK	1				
19	1P6-E6551-00	PLATE, PRESSURE 1	1				
20	1P6-E6552-00	PIN, GUIDE	3				
21	1P6-E6152-00	BUSH	3				
22	1P6-E6125-00	ABSORBER 2	3				
23	93306-900Y0	BEARING	1				
24	90201-05810	WASHER, PLATE	3				
25	98512-05012	SCREW, PAN HEAD	3				

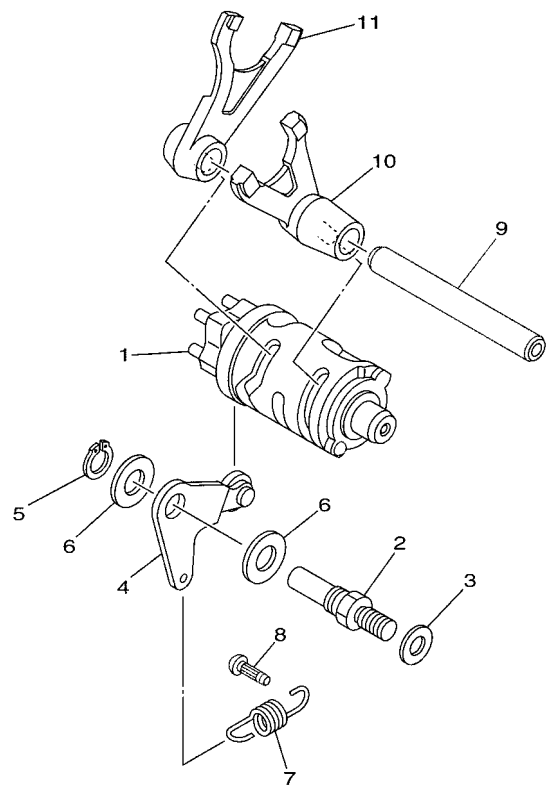
FIG. 13 TRANSMISSION



1P61100-E130

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E7411-01	AXLE, MAIN (12T)	1				
2	1P6-E7131-20	GEAR, 3RD PINION (23T)	1				
3	1P6-E7648-00	WASHER	1				
4	1P6-E7217-00	CLIP, GEAR HOLD 1	1				
5	1P6-E7121-20	GEAR, 2ND PINION (19T)	1				
6	93306-253YJ	BEARING	1				
7	93306-001X3	BEARING	1				
8	1P6-E7421-01	AXLE, DRIVE	1				
9	1P6-E7221-20	GEAR, 2ND WHEEL (33T)	1				
10	1P6-E7658-00	WASHER, BELLEVILLE	1				
11	93410-20809	CIRCLIP	1				
12	1P6-E7231-20	GEAR, 3RD WHEEL (28T)	1				
13	1P6-E7211-20	GEAR, 1ST WHEEL (28T/39T)	1				
14	90201-15700	WASHER, PLATE	1				
15	93440-15802	CIRCLIP	1				
16	93306-252Y6	BEARING	1				
17	93306-204YD	BEARING	1				
18	93102-20802	OIL SEAL	1				
19	93812-13812	SPROCKET, DRIVE (13T)	1				
20	93410-20809	CIRCLIP	1				

FIG. 14 SHIFT CAM & FORK



REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-W1854-00	SHIFT CAM ASSY	1				
2	1P6-E8127-00	STOPPER, SCREW	1				
3	1P6-E8137-01	WASHER 1	1				
4	1P6-E8140-00	STOPPER LEVER ASSY	1				
5	99009-10400	CIRCLIP	1				
6	90201-10823	WASHER, PLATE	2				
7	1P6-E8337-00	SPRING	1				
8	1P6-E6346-00	HOOK, SPRING	1				
9	1P6-E8531-00	BAR, SHIFT FORK GUIDE 1	1				
10	1P6-E8511-10	FORK, SHIFT 1	1				
11	1P6-E8512-10	FORK, SHIFT 2	1				



1P61100-E140

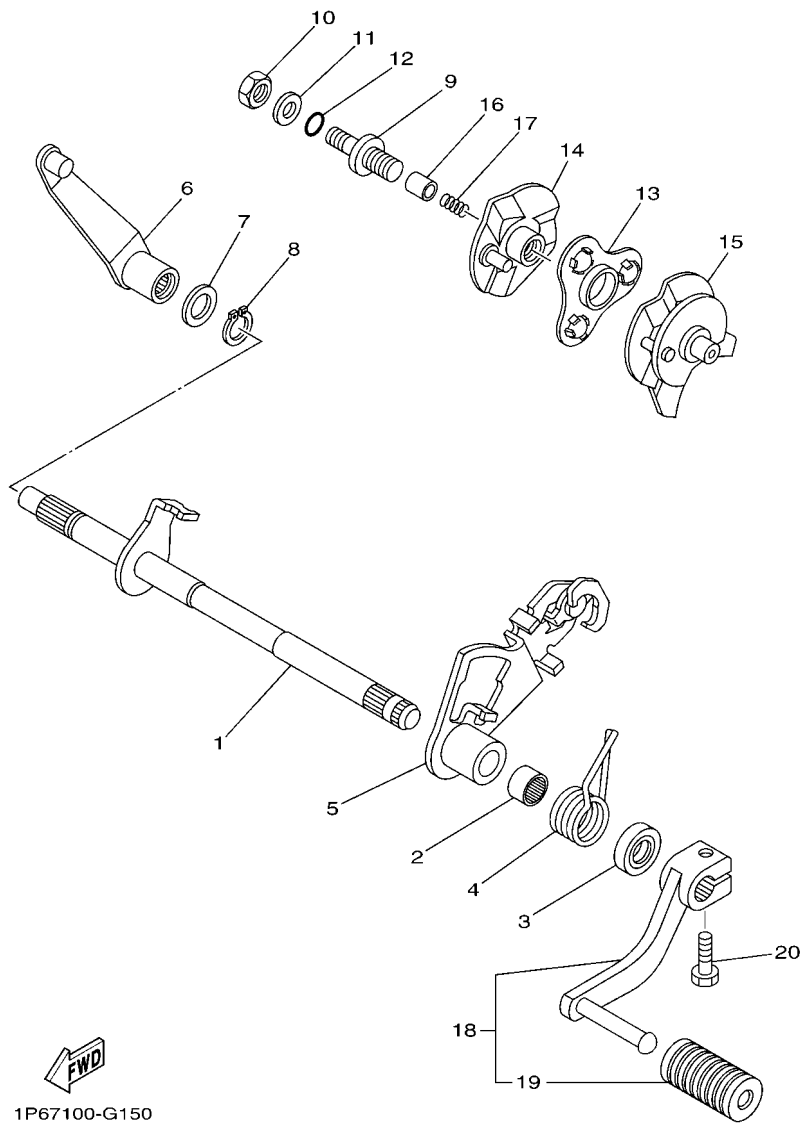
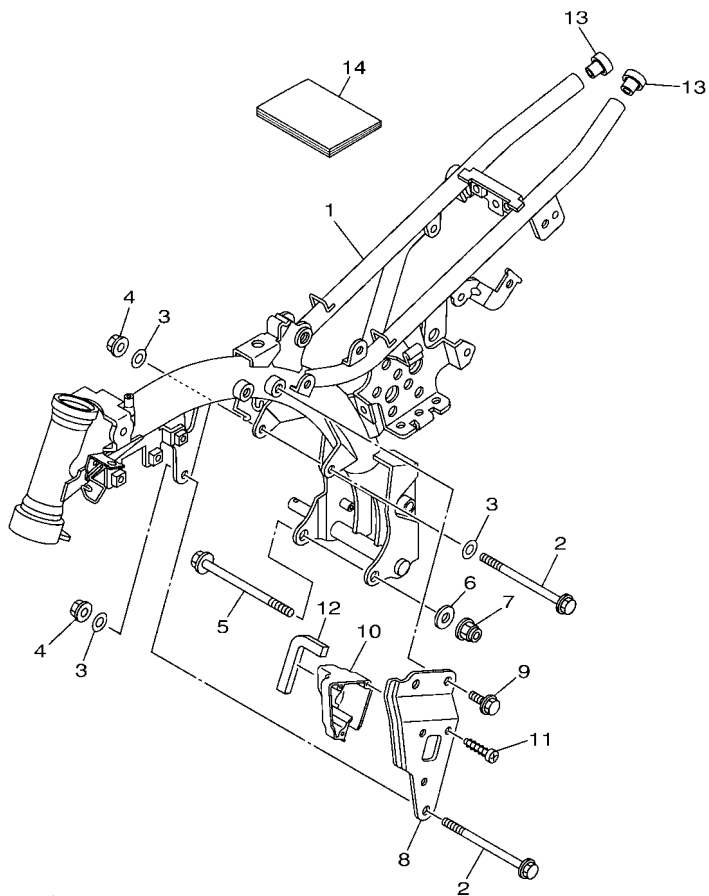


FIG. 15 SHIFT SHAFT

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-E8101-11	SHIFT SHAFT ASSY	1				
2	93317-11287	BEARING	1				
3	93102-12806	OIL SEAL	1				
4	90508-29007	SPRING, TORSION	1				
5	1P6-18120-00	SHIFT LEVER ASSY	1				
6	1P6-1817A-00	ARM, SHIFT 3	1				
7	90201-128C9	WASHER, PLATE	1				
8	99009-12400	CIRCLIP	1				
9	1P6-E8186-01	SCREW, ADJUSTING	1				
10	90170-08803	NUT	1				
11	92902-08600	WASHER, PLATE	1				
12	93210-08810	O-RING	1				
13	1P6-18181-00	HOLDER, PAWL	1				
14	1P6-18104-00	SHIFT GUIDE COMP.	1				
15	1P6-18106-00	GUIDE SHIFT COMP. 2	1				
16	1P6-E8184-00	PIN, PAWL	1				
17	1P6-E8183-00	SPRING	1				
18	1P6-E8110-01	SHIFT PEDAL ASSY	1				
19	1KL-E8113-00	.COVER, SHIFT PEDAL	1				
20	97027-06020	BOLT, HEXAGON	1				

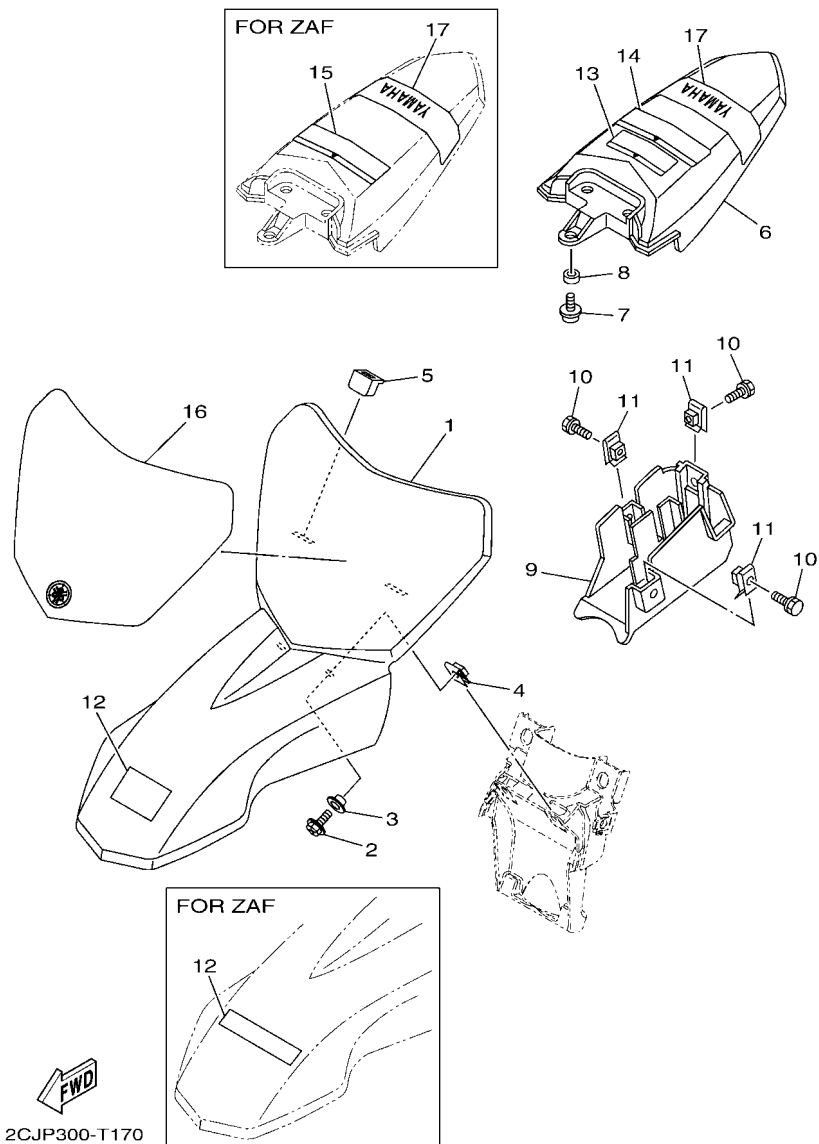
FIG. 16 FRAME



2CJP300-T160

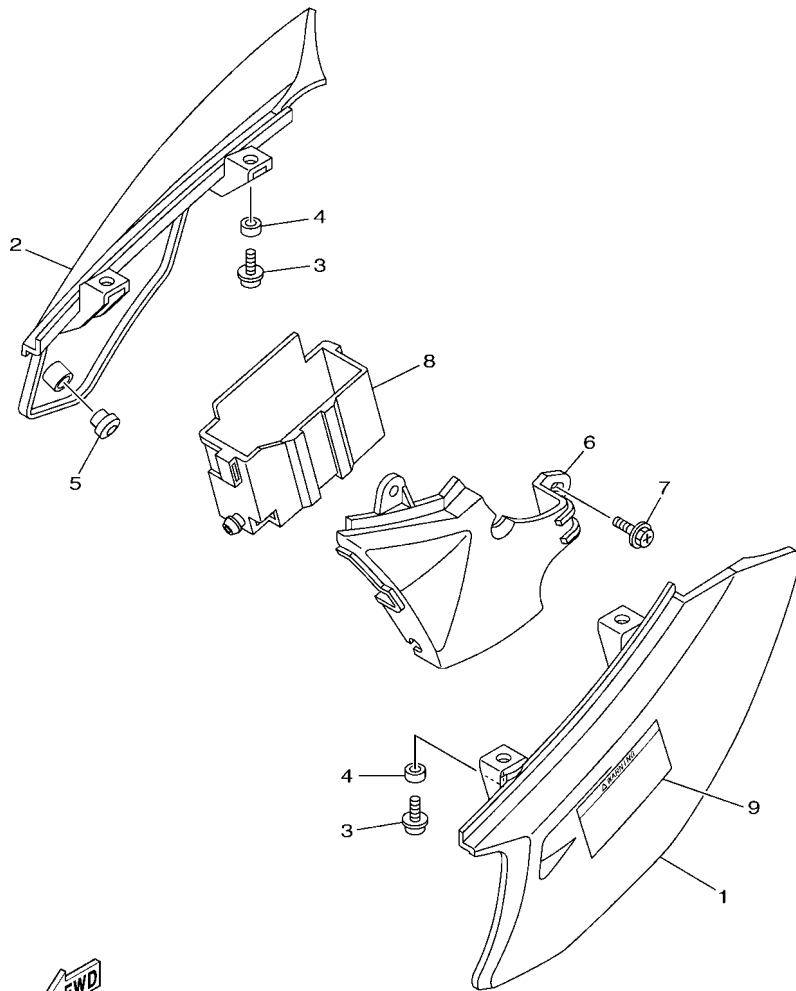
REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	2CJ-F1110-00	FRAME COMP.	1				
2	90105-08097	BOLT, FLANGE	2				
3	92907-08200	WASHER	3				
4	95602-08200	NUT, U FLANGE	2				
5	90105-10123	BOLT, FLANGE	1				
6	92907-10200	WASHER, PLAIN	1				
7	95602-10200	NUT, S/L FLANGE	1				
8	1P6-F1387-10	STAY, ENGINE 7	1				
9	95812-08016	BOLT, FLANGE	2				
10	1P6-F117F-10	COVER	1				
11	97707-50516	SCREW, TAPPING	3				
12	90520-20807	DAMPER, PLATE	1				
13	90338-16802	PLUG	2				
14	2CJ-F8199-85	MANUAL, OWNER'S	1				

FIG. 17 FENDER



REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-F1511-00	FENDER, FRONT	1				
2	95022-06014	BOLT, FLANGE	2				
3	90387-07818	COLLAR	2				
4	90183-06802	NUT, SPRING	2				
5	90480-16185	GROMMET	2				
6	1P6-F1611-00	FENDER, REAR	1				
7	90159-06830	SCREW, WITH WASHER	3				
8	90387-07808	COLLAR	3				
9	1P6-F160E-00	BOX	1				
10	97502-06514	BOLT, WITH WASHER	3				
11	90183-06802	NUT, SPRING	3				
12	1P6-F151A-80	LABEL 1	1				UR FOR EUR
	1P6-F151A-40	LABEL 1	1				UR FOR ZAF
13	5PG-2816R-00	LABEL, WARNING GENERAL INFO.	1				FOR EUR
14	5B6-2816R-00	LABEL, WARNING GENERAL INFO.	1				FOR EUR
15	3PT-2118K-A1	LABEL, CAUTION	1				FOR ZAF
16	1P6-F1569-20	GRAPHIC 1	1				
17	1P6-F163G-30	EMBLEM 1	1				

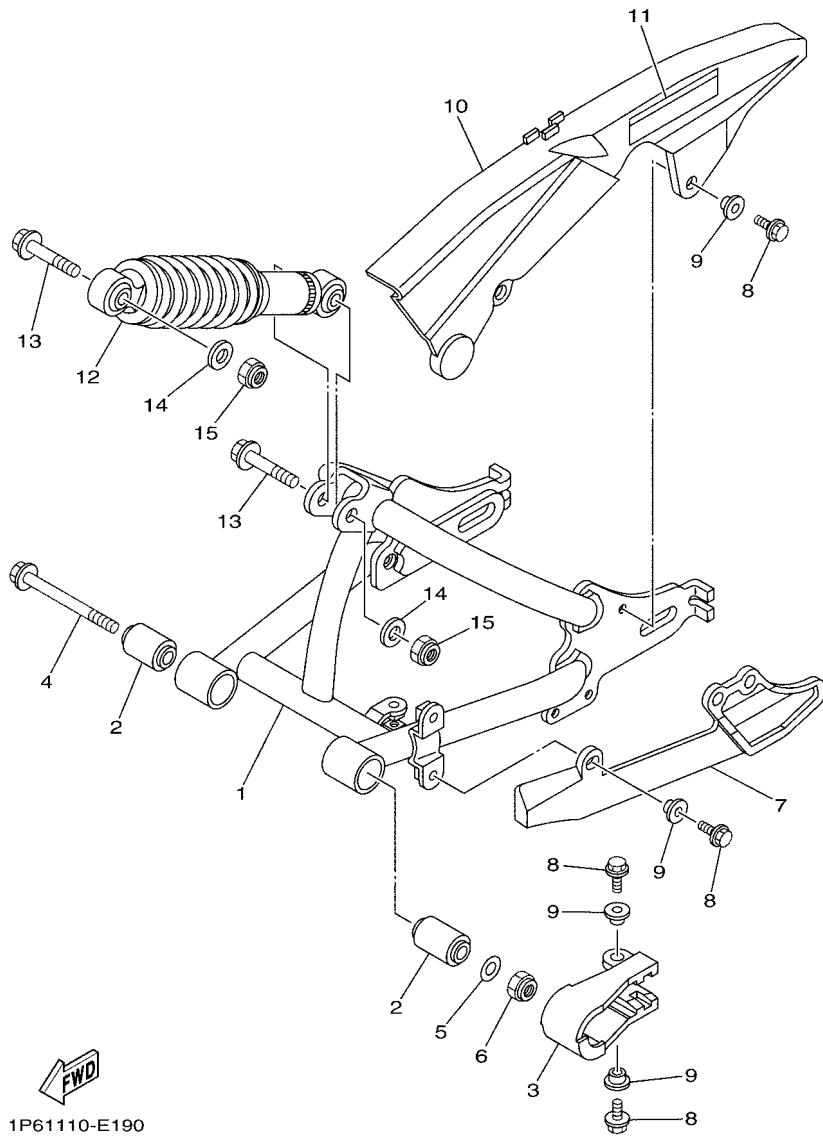
2CJP300-T170



2CJP300-T180

FIG. 18 SIDE COVER

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-F1711-00	COVER, SIDE 1	1				
2	1P6-F1721-00	COVER, SIDE 2	1				
3	90159-06830	SCREW, WITH WASHER	4				
4	90387-07808	COLLAR	4				
5	1P6-F1717-00	DAMPER	1				
6	1P6-H2129-00	COVER, BATTERY	1				
7	90159-06864	SCREW, WITH WASHER	2				
8	1P6-F172W-00	COVER	1				
9	3PT-2118K-A1	LABEL, CAUTION	1				FOR EUR



1P61110-E190

FIG. 19 REAR ARM & SUSPENSION

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-F2110-00	REAR ARM COMP.	1				
2	1P6-F2123-00	BUSH 1	2				
3	1P6-F2151-00	SEAL, GUARD	1				
4	90105-10063	BOLT, FLANGE	1				
5	90201-08759	WASHER, PLATE	1				
6	90185-10037	NUT, SELF-LOCKING	1				
7	1P6-F2199-00	SUPPORT, CHAIN	1				
8	95802-06012	BOLT, FLANGE	7				
9	90387-07818	COLLAR	7				
10	1P6-F2311-00	CASE, CHAIN	1				
11	1P6-F218G-00	LABEL, TIRE	1				
12	1P6-F2210-01	SHOCK ABSORBER ASSY, REAR	1				
13	90105-10122	BOLT, FLANGE	2				
14	90201-10774	WASHER, PLATE	2				
15	95607-10100	NUT, U	2				

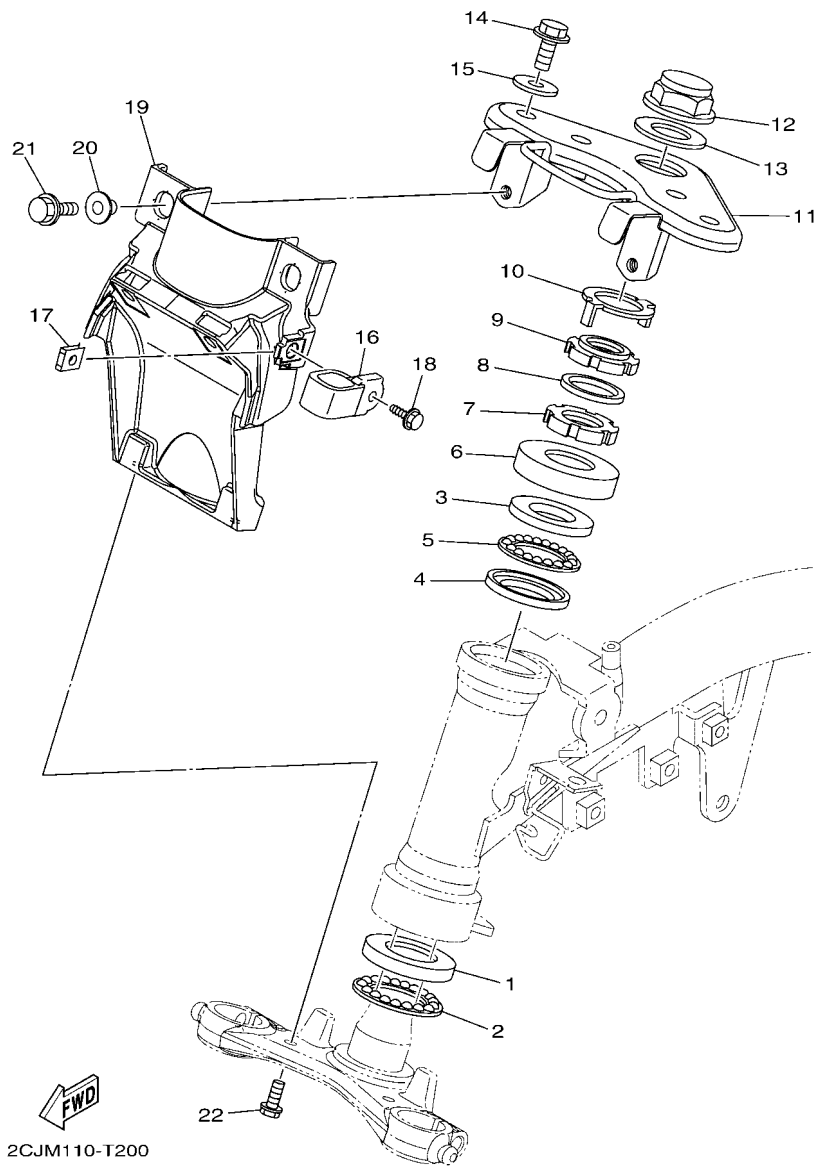
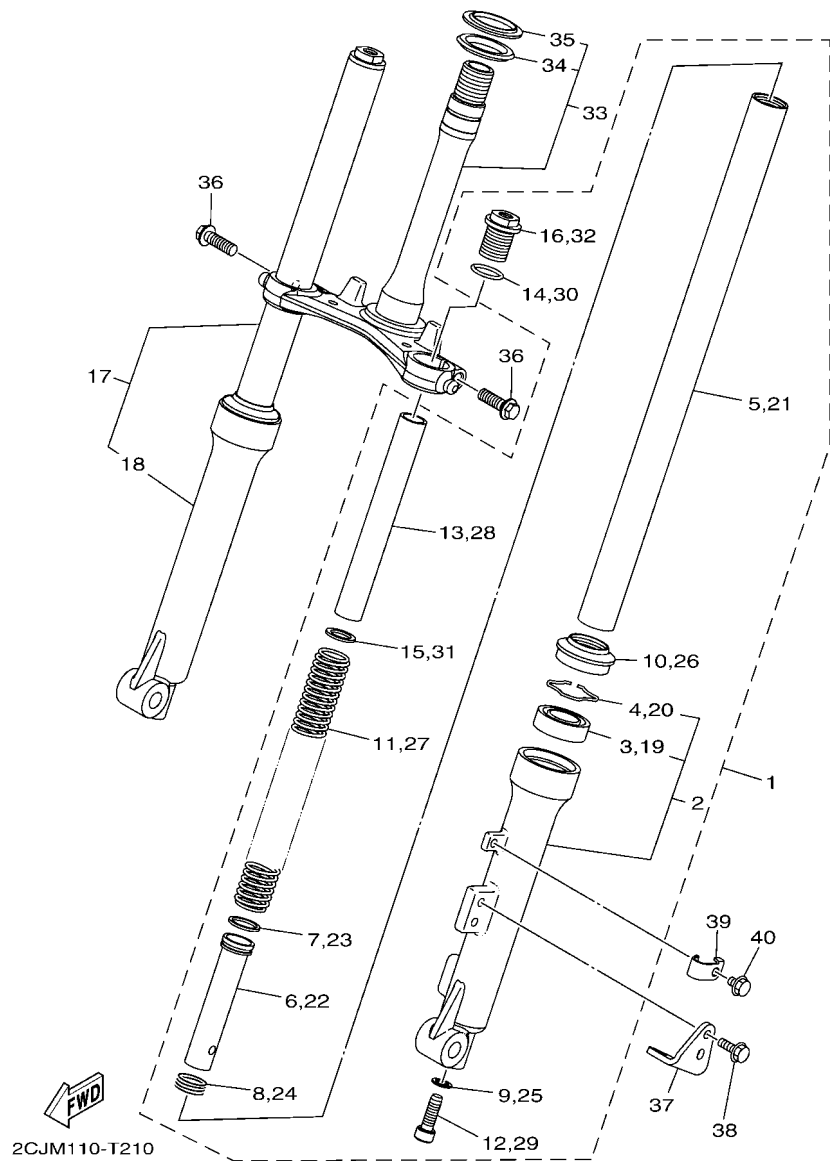


FIG. 20 STEERING

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1KL-F3412-00	RACE, BALL 2	1				
2	5VL-F341E-00	RETAINER, BALL BEARING	1				
3	4RT-F3411-00	RACE, BALL 1	1				
4	4RT-F3412-00	RACE, BALL 2	1				
5	1P6-F341E-00	RETAINER, BALL BEARING	1				
6	1P6-F3416-00	COVER, BALL RACE 2	1				
7	90179-25864	NUT	1				
8	90202-26142	WASHER, PLATE	1				
9	90179-22801	NUT	1				
10	1P6-F3418-01	WASHER, SPECIAL	1				
11	2CJ-F3430-00	HANDLE CROWN COMP.	1				
12	90176-22801	NUT, CROWN	1				
13	5VL-F3165-01	WASHER, FELT	1				
14	95822-10025	BOLT, FLANGE	2				
15	90201-100S7	WASHER, PLATE	2				
16	1P6-F3857-00	HOLDER	1				
17	90183-05807	NUT, SPRING	1				
18	90163-05805	SCREW, TAPPING	1				
19	2CJ-F1513-00	STAY, FENDER 1	1				
20	90387-07818	COLLAR	2				
21	90105-06842	BOLT, FLANGE	2				
22	95022-06014	BOLT, FLANGE	2				

FIG. 21 FRONT FORK



REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	2CJ-F3102-00	FRONT FORK ASSY (L.H)	1				
2	2CJ-F3106-00	.OUTER TUBE COMP.	1				
3	BE8-F3145-00	.OIL SEAL	1				
4	5WY-F3153-00	.RING, SNAP	1				
5	2CJ-F3110-00	.INNER TUBE COMP.1	1				
6	2CJ-F3171-00	.PISTON, FRONT FORK	1				
7	1FP-F3157-00	.RING, PISTON	1				
8	49P-F3151-00	.SPRING, REBOUND	1				
9	2SA-F3479-00	.GASKET	1				
10	BE8-F3144-00	.SEAL, DUST	1				
11	2CJ-F3141-00	.SPRING, FRONT FORK	1				
12	2CJ-F3356-00	.BOLT 2	1				
13	2CJ-F3118-00	.SPACER	1				
14	2SA-F3147-00	.O-RING	1				
15	2SA-F3427-00	.WASHER	1				
16	2SA-F3357-00	.NUT	1				
17	2CJ-F3103-00	FRONT FORK ASSY (R.H)	1				
18	2CJ-F3107-00	.OUTER TUBE COMP.	1				
19	BE8-F3145-00	.OIL SEAL	1				
20	5WY-F3153-00	.RING, SNAP	1				
21	2CJ-F3110-00	.INNER TUBE COMP.1	1				
22	2CJ-F3171-00	.PISTON, FRONT FORK	1				
23	1FP-F3157-00	.RING, PISTON	1				
24	49P-F3151-00	.SPRING, REBOUND	1				
25	2SA-F3479-00	.GASKET	1				
26	BE8-F3144-00	.SEAL, DUST	1				
27	2CJ-F3141-00	.SPRING, FRONT FORK	1				

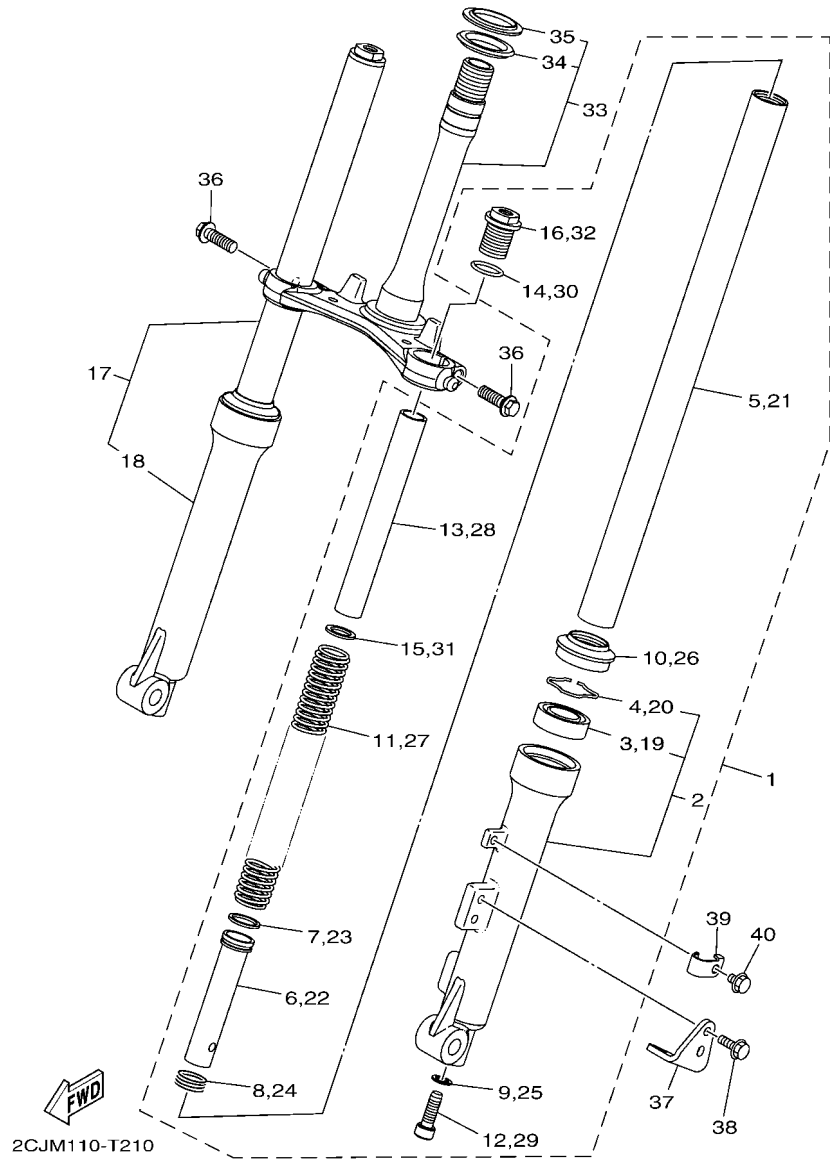
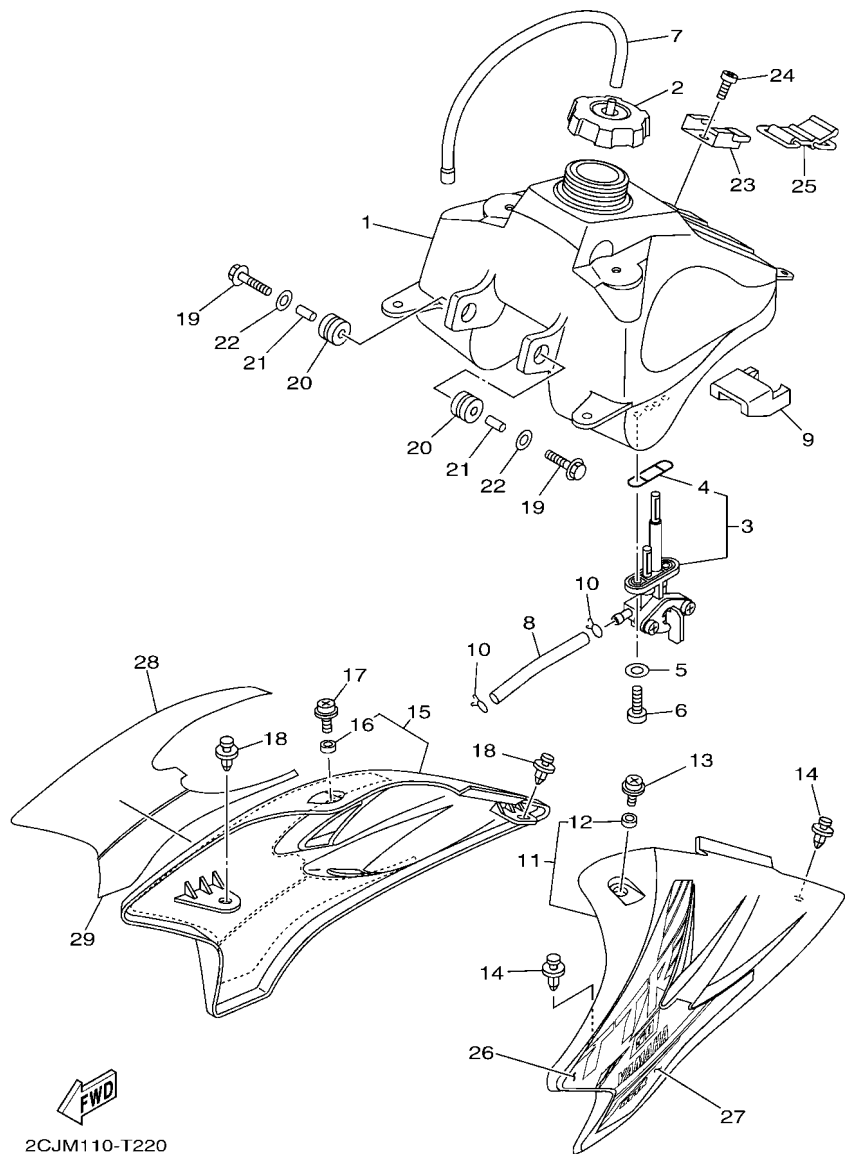


FIG. 21 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	2CJ/P				REMARKS
28	2CJ-F3118-00	.SPACER	1				
29	2CJ-F3356-00	.BOLT 2	1				
30	2SA-F3147-00	.O-RING	1				
31	2SA-F3427-00	.WASHER	1				
32	2SA-F3357-00	.NUT	1				
33	2CJ-F3340-00	UNDER BRACKET COMP.	1				
34	4GU-F3462-00	.SEAL, DUST	1				
35	4FP-F3411-10	.RACE, BALL 1	1				
36	95027-08030	BOLT, FLANGE	2				
37	2CJ-F3857-00	HOLDER	1				
38	95022-06014	BOLT, FLANGE	2				
39	2CJ-F3867-00	HOLDER 2	1				
40	95022-06008	BOLT, FLANGE	1				

FIG. 22 FUEL TANK



2CJM110-T220

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-24110-20	FUEL TANK COMP.	1				
2	2FJ-24610-10	CAP ASSY	1				
3	1P6-24500-10	FUEL COCK ASSY 1	1				
4	1P6-24512-10	.GASKET	1				
5	90202-05193	WASHER, PLATE	2				
6	90149-06011	SCREW	2				
7	1P6-F1826-10	PIPE, BREATHER	1				
8	1P6-F4311-00	PIPE, FUEL 1	1				
9	1P6-F4181-00	DAMPER, LOCATING 1	1				
10	90467-09854	CLIP	2				
11	1P6-F137A-00	SCOOP AIR ASSY. 1	1				
12	90387-07805	.COLLAR	1				
13	90159-06182	SCREW, WITH WASHER	1				
14	90269-07076	RIVET	2				
15	1P6-F137B-00	SCOOP AIR ASSY. 2	1				
16	90387-07805	.COLLAR	1				
17	90159-06182	SCREW, WITH WASHER	1				
18	90269-07076	RIVET	2				
19	95807-06030	BOLT, FLANGE	2				
20	90480-18803	GROMMET	2				
21	90387-07804	COLLAR	2				
22	90201-06072	WASHER, PLATE	2				
23	1P6-F4116-01	STAY, FUEL TANK 2	1				
24	98902-06010	SCREW, BIND	1				
25	1P6-F4173-00	BAND, TANK FITTING 1	1				
26	1P6-F4244-D0	GRAPHIC	1				
27	1P6-F4245-D0	GRAPHIC	1				

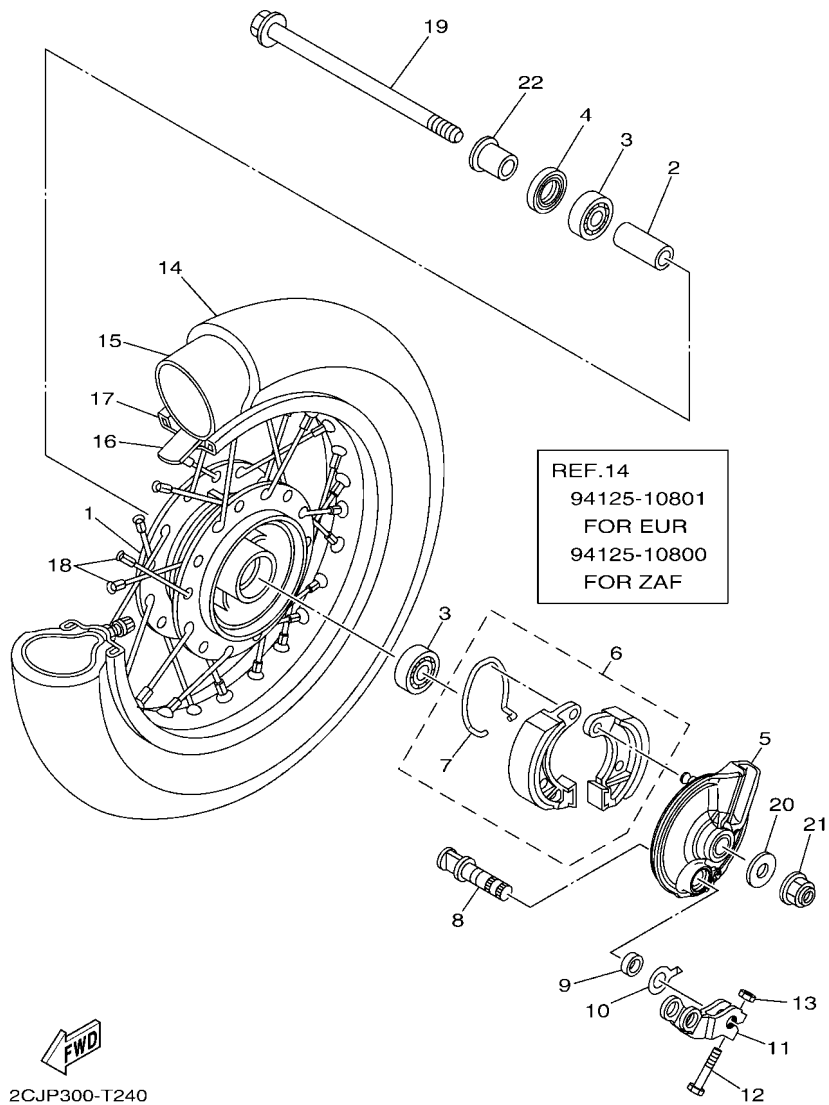
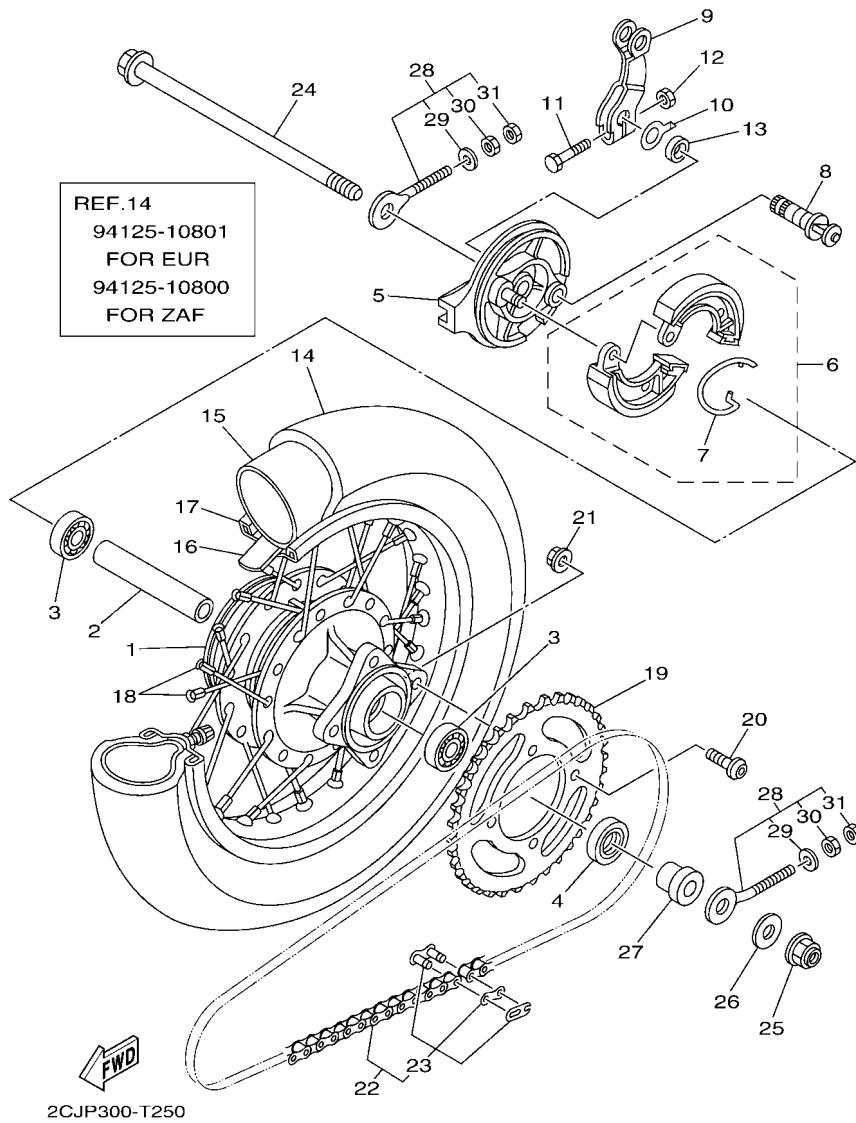


FIG. 24 FRONT WHEEL

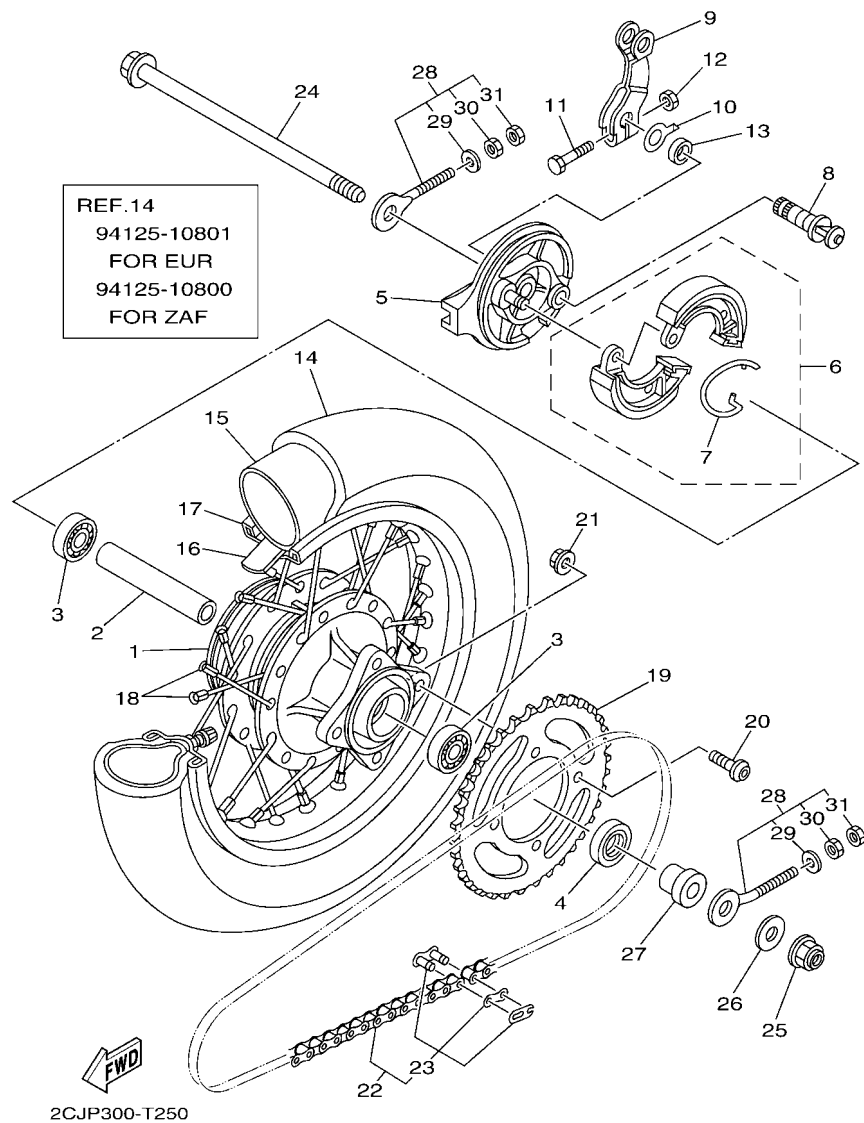
REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-F5111-00	HUB, FRONT	1				
2	90387-12830	COLLAR	1				
3	93306-201X1	BEARING	2				
4	93106-20811	OIL SEAL	1				
5	2CJ-F5121-00	PLATE, BRAKE SHOE	1				
6	1P6-W253A-00	BRAKE SHOE KIT	1				
7	1P6-25133-00	.SPRING, RETURN	1				
8	1P6-F5151-01	CAMSHAFT	1				
9	93104-12800	OIL SEAL	1				
10	1P6-F533A-01	PLATE, INDICATOR	1				
11	2CJ-F5155-00	LEVER, CAMSHAFT 1	1				
12	90101-06278	BOLT	1				
13	95307-06600	NUT	1				
14	94125-10801	TIRE (2.50-10 C183A 4PR TT)	1				UR CHENG SHIN
	94125-10800	TIRE (2.50-10 C183A 4PR TT)	1				UR CHENG SHIN
15	94225-10800	TUBE (2.50-10 TR4)	1				CHENG SHIN
16	94325-10800	BAND, RIM (2.50-10)	1				CHENG SHIN
17	94414-10800	RIM (1.40-10)	1				
18	1P6-F5104-01	SPOKE SET, FRONT	1				
19	2CJ-F5181-00	AXLE, WHEEL	1				
20	90201-12190	WASHER, PLATE	1				
21	95602-12200	NUT, SELF-LOCKING	1				
22	2CJ-F5183-00	COLLAR, WHEEL	1				

FIG. 25 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-F5311-00	HUB, REAR	1				
2	90387-12832	COLLAR	1				
3	93306-201X1	BEARING	2				
4	93106-20811	OIL SEAL	1				
5	1P6-F5121-00	PLATE, BRAKE SHOE	1				
6	1P6-W253A-00	BRAKE SHOE KIT	1				
7	1P6-25133-00	.SPRING, RETURN	1				
8	1P6-F5151-01	CAMSHAFT	1				
9	1P6-F5155-01	LEVER, CAMSHAFT 1	1				
10	1P6-F533A-01	PLATE, INDICATOR	1				
11	90101-06278	BOLT	1				
12	95307-06600	NUT	1				
13	93104-12800	OIL SEAL	1				
14	94125-10801	TIRE (2.50-10 C183A 4PR TT)	1				UR CHENG SHIN
	94125-10800	TIRE (2.50-10 C183A 4PR TT)	1				UR CHENG SHIN
15	94225-10800	TUBE (2.50-10 TR4)	1				CHENG SHIN
16	94325-10800	BAND, RIM (2.50-10)	1				CHENG SHIN
17	94414-10800	RIM (1.40-10)	1				
18	1P6-F5104-01	SPOKE SET, FRONT	1				
19	1P6-F5437-11	SPROCKET, DRIVEN (37T)	1				
20	90111-08024	BOLT, HEX. SOCKET BUTTON	4				
21	95602-08200	NUT, U FLANGE	4				
22	94568-A1080	CHAIN	1				
23	94668-A1001	.JOINT, CHAIN	1				
24	1P6-F5381-01	AXLE, WHEEL	1				
25	95602-12200	NUT, SELF-LOCKING	1				
26	90201-12190	WASHER, PLATE	1				

FIG. 25 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
27	90387-12834	COLLAR	1				
28	1P6-F538G-11	PULLER, CHAIN	2				
29	90201-06861	.WASHER, PLATE	1				
30	90170-06809	.NUT	1				
31	95307-06600	.NUT	1				
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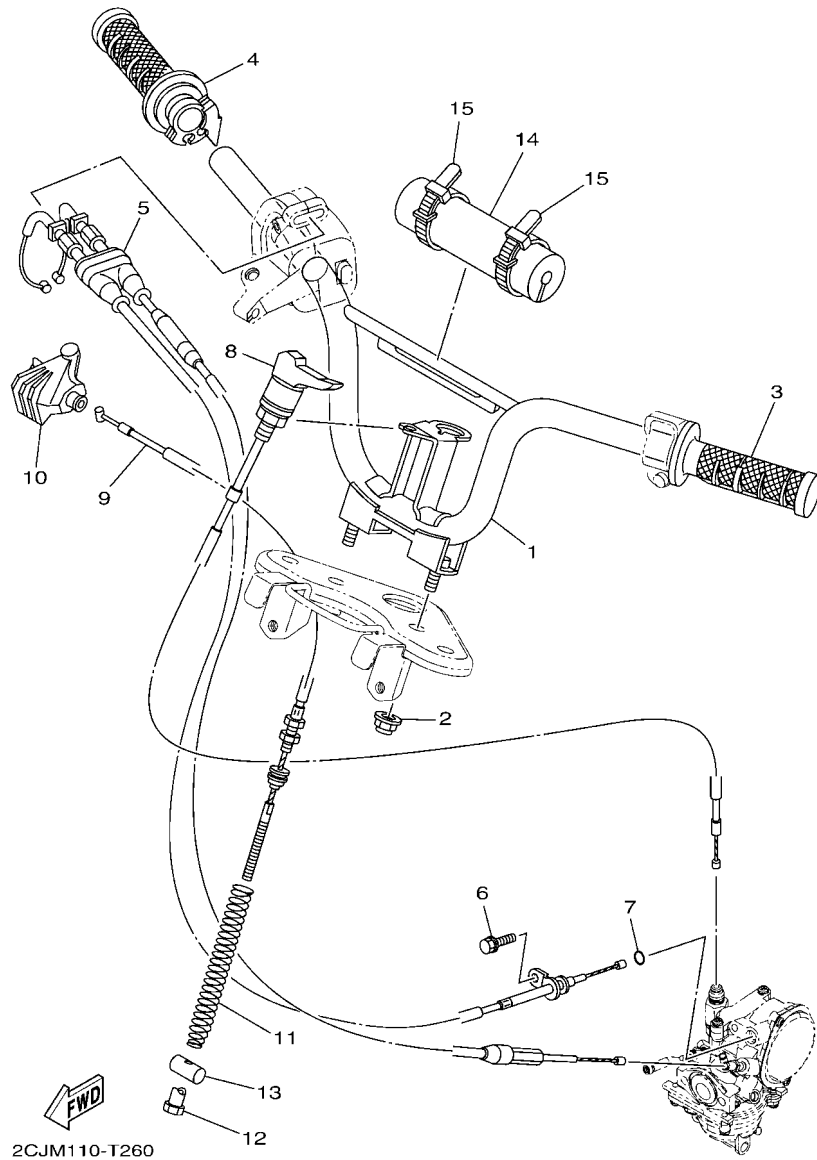
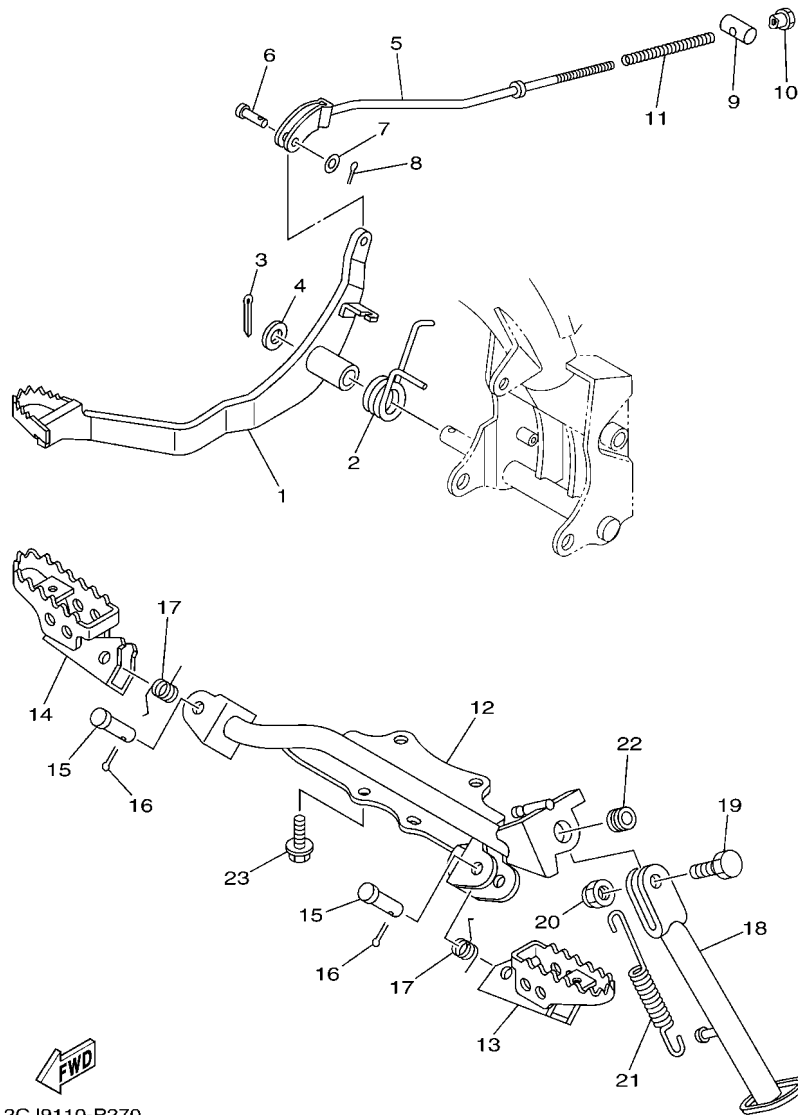


FIG. 26 STEERING HANDLE & CABLE

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	2CJ-F6111-00	HANDLEBAR	1				
2	95602-10200	NUT, S/L FLANGE	2				
3	1P6-F6241-00	GRIP	1				
4	1P6-F6240-10	GRIP ASSY	1				
5	1P6-F6302-00	THROTTLE CABLE ASSY	1				
6	97502-05510	BOLT, WITH WASHER	1				
7	93210-06810	O-RING	1				
8	1P6-F6331-10	CABLE, STARTER 1	1				
9	1P6-F6341-10	WIRE, BRAKE 1	1				
10	1P6-F6372-00	COVER, HANDLE LEVER 1	1				
11	1P6-F6314-01	SPRING	1				
12	90179-06826	NUT	1				
13	90249-12808	PIN	1				
14	1P6-F6124-00	PROTECTOR, HANDLEBAR	1				
15	4TU-H3936-10	BAND, SWITCH CORD	2				

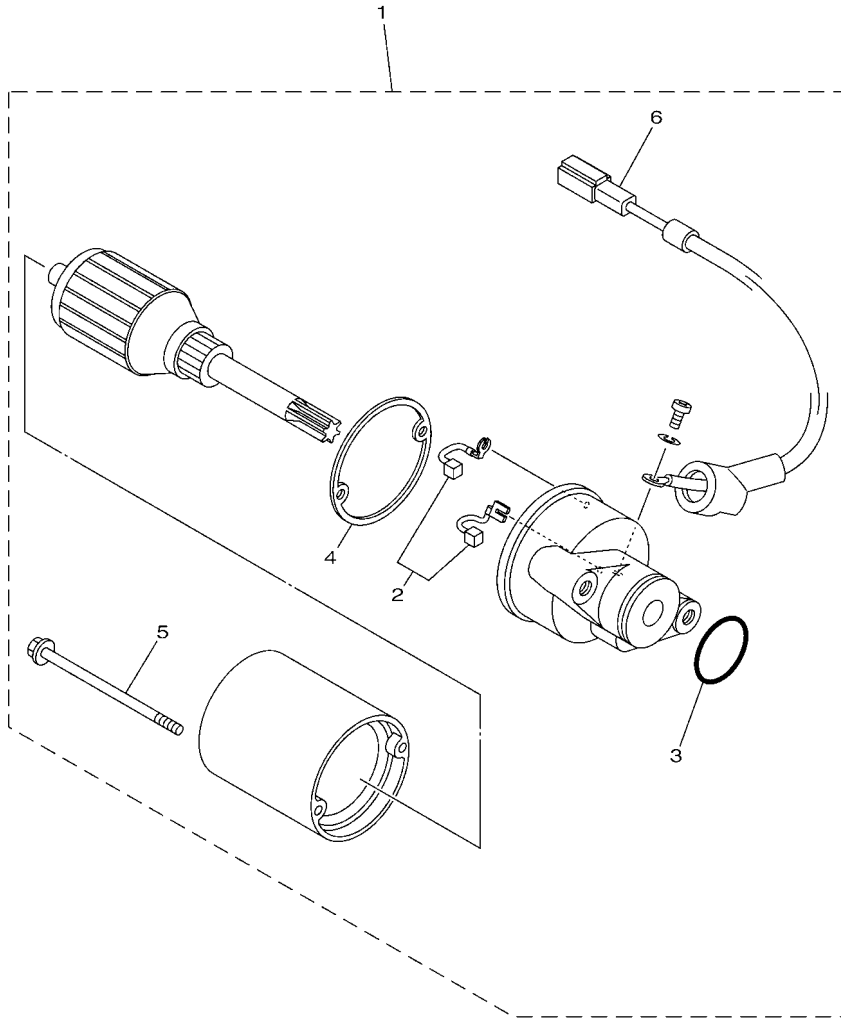


2CJ9110-P270

FIG. 27 STAND & FOOTREST

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-F7211-01	PEDAL, BRAKE	1				
2	90508-40805	SPRING, TORSION	1				
3	91402-20020	PIN, COTTER	1				
4	92902-12600	WASHER, PLATE	1				
5	1P6-F7231-01	ROD, BRAKE	1				
6	91702-06018	PIN, CLEVIS	1				
7	92902-06200	WASHER	1				
8	91402-20015	PIN, COTTER	1				
9	90249-12808	PIN	1				
10	90179-06826	NUT	1				
11	90501-10806	SPRING, COMPRESSION	1				
12	1P6-F7411-00	FOOTREST 1	1				
13	1P6-F7451-01	FOOTREST	1				
14	1P6-F7461-01	FOOTREST	1				
15	90240-10002	PIN, CLEVIS	2				
16	91402-25015	PIN, COTTER	2				
17	1P6-F7456-01	SPRING, RETURN	2				
18	1P6-F7311-00	STAND, SIDE	1				
19	90101-10003	BOLT	1				
20	90185-10037	NUT, SELF-LOCKING	1				
21	90506-25802	SPRING, TENSION	1				
22	90387-10003	COLLAR	1				
23	95812-08020	BOLT, FLANGE	4				

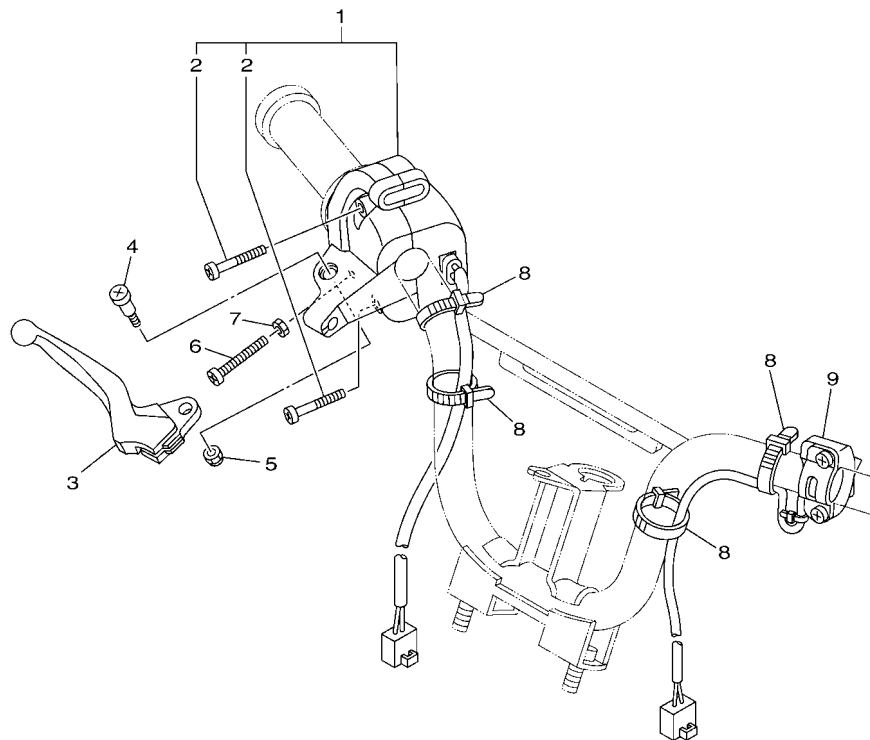
FIG. 29 STARTING MOTOR



REF. NO.	PART NO.	DESCRIPTION	2CJ/P				REMARKS
1	1P6-H1800-01	STARTING MOTOR ASSY	1				
2	4RT-H1801-00	.BRUSH SET	1				
3	93210-23614	.O-RING	1				
4	93210-44678	.O-RING	1				
5	5WV-H1828-00	.SCREW 2	2				
6	1P6-H183G-00	.CORD COMP.	1				


2CJ9110-P290

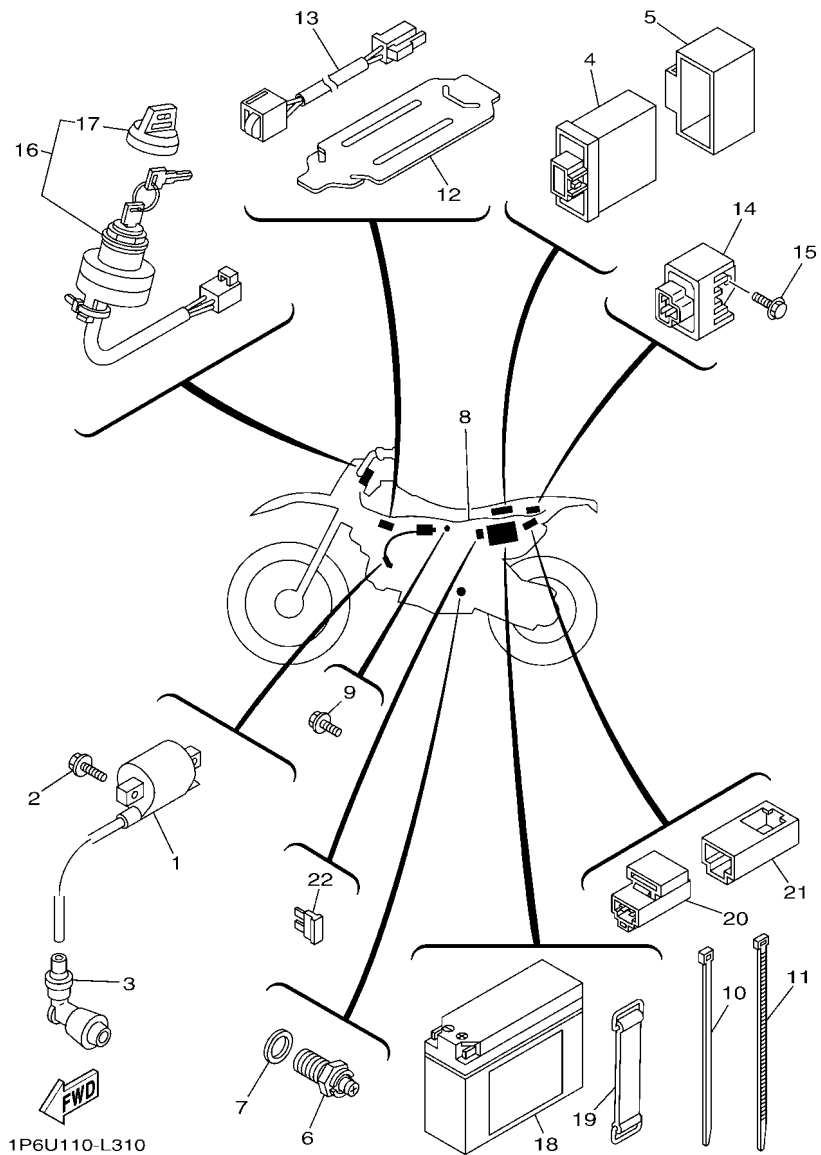
FIG. 30 HANDLE SWITCH & LEVER



REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-H259E-20	SWITCH ASSY	1				
2	98502-05035	.SCREW, PAN HEAD	2				
3	1P6-H3922-00	LEVER 2	1				
4	90157-05801	SCREW, PAN HEAD	1				
5	95602-05100	NUT, U	1				
6	90157-05803	SCREW, PAN HEAD	1				
7	95302-05700	NUT, HEXAGON	1				
8	4TU-H3936-00	BAND, SWITCH CORD	4				
9	1P6-H3976-11	SWITCH, HANDLE 1	1				



1P6U110-L300



1P6U110-L310

FIG. 31 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	2CJP				REMARKS
1	1P6-H2310-00	IGNITION COIL ASSY	1				
2	95022-06020	BOLT, FLANGE	2				
3	4BP-82370-00	PLUG CAP ASSY	1				
4	1P6-H5540-00	C.D.I. UNIT ASSY	1				
5	1P6-H5546-00	BAND	1				
6	5VL-H2540-11	NEUTRAL SWITCH ASSY	1				
7	90430-10188	GASKET	1				
8	1P6-H2590-01	WIRE HARNESS ASSY	1				
9	97502-06514	BOLT, WITH WASHER	1				
10	90464-35803	CLAMP	5				
11	90464-20818	CLAMP	2				
12	12B-H252U-00	COVER	1				
13	5FU-82560-30	THERMO SWITCH ASSY	1				
14	4GU-H1960-00	RECTIFIER & REGULATOR ASSY	1				
15	97502-06514	BOLT, WITH WASHER	1				
16	1P6-H2510-12	MAIN SWITCH ASSY	1				
17	1P6-H2579-00	.CAP, KEY	1				
18	4JS-82100-10	BATTERY ASSY (GS YUASA GT4B-5)	1				
19	1P6-H2131-00	BAND, BATTERY	1				
20	29U-81950-93	RELAY ASSY (ACA12115-1)	1				
21	1P6-H252U-00	COVER	1				
22	1P6-H2151-00	FUSE (10A)	1				

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
4GL-11134-10	1 - 2	2FJ-24610-10	22 - 2	1P6-E4451-00	6 - 10	1P6-E6552-00	12 - 20	1P6-F2110-00	19 - 1	4GU-F3462-00	21 - 34
5DV-11605-00	2 - 11	1P6-25133-00	24 - 7	1P6-E4452-00	6 - 9	1P6-E6571-01	12 - 6	1P6-F2123-00	19 - 2	2SA-F3479-00	21 - 9
5DV-11607-00	2 - 11		25 - 7	1P6-E4452-00	6 - 13	1P6-E6818-01	12 - 5	1P6-F2151-00	19 - 3		21 - 25
5DV-11633-00	2 - 9	5B6-2816R-00	17 - 14	1P6-E4472-00	6 - 11	1P6-E6819-00	12 - 11	1P6-F218G-00	19 - 11	1P6-F3857-00	20 - 16
5DV-11636-10	2 - 8	5PG-2816R-00	17 - 13	1P6-E4613-00	8 - 23	1P6-E6821-00	12 - 12	1P6-F2199-00	19 - 7	2CJ-F3857-00	21 - 37
5DV-11638-10	2 - 8	68V-8182L-00	7 - 2	1P6-E4617-01	4 - 6	1P6-E6822-10	12 - 13	1P6-F2210-01	19 - 12	2CJ-F3867-00	21 - 39
5DV-12114-01	3 - 4	29U-81950-93	31 - 20		8 - 26	1P6-E7121-20	13 - 5	1P6-F2311-00	19 - 10	1P6-F4116-01	22 - 23
4GL-12210-00	4 - 12	4JS-82100-10	31 - 18	1P6-E4711-00	8 - 1	1P6-E7131-20	13 - 2	2CJ-F3102-00	21 - 1	1P6-F4173-00	22 - 25
1B2-14103-00	7 - 14	5FU-82103-00	7 - 29	1P6-E4718-00	8 - 4	1P6-E7211-20	13 - 13	2CJ-F3103-00	21 - 17	1P6-F4181-00	22 - 9
1P6-14104-00	7 - 15	4BP-82370-00	31 - 3	1P6-E4728-00	8 - 8	1P6-E7217-00	13 - 4	2CJ-F3106-00	21 - 2	1P6-F4244-D0	22 - 26
1P6-14107-20	7 - 16	5FU-82560-30	31 - 13	1P6-E4733-00	8 - 22	1P6-E7221-20	13 - 9	2CJ-F3107-00	21 - 18	1P6-F4245-D0	22 - 27
1P6-1410A-10	7 - 12	5FU-83790-00	7 - 28	1P6-E4738-00	8 - 12	1P6-E7231-20	13 - 12	2CJ-F3110-00	21 - 5	1P6-F4246-D0	22 - 28
3F9-14118-00	7 - 30	1P6-E111F-00	4 - 3	1P6-E4758-00	8 - 16	1P6-E7411-01	13 - 1		21 - 21	1P6-F4247-D0	22 - 29
1P6-1411F-25	7 - 8	1P6-E1181-00	1 - 13	1P6-E4766-00	8 - 7	1P6-E7421-01	13 - 8	2CJ-F3118-00	21 - 13	1P6-F4311-00	22 - 8
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18A-1414A-63	7 - 5	1P6-E1351-00	1 - 17	1P6-E5100-10	9 - 1	1P6-E8101-11	15 - 1	BE8-F3144-00	21 - 10		25 - 18
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53L-14186-00	7 - 18	1P6-E1681-00	2 - 2	1P6-E5362-00	10 - 21	1P6-E8140-00	14 - 4		21 - 30		25 - 8
5LW-14191-00	7 - 21	1P6-E2111-10	3 - 1	1P6-E5371-10	9 - 3	1P6-E8183-00	15 - 17	49P-F3151-00	21 - 8	2CJ-F5155-00	24 - 11
1P6-14196-00	7 - 20	1P6-E2117-00	3 - 6	1P6-E5411-20	10 - 1	1P6-E8184-00	15 - 16		21 - 24	1P6-F5155-01	25 - 9
1B2-14216-00	7 - 10	1P6-E2118-10	3 - 5	1P6-E5418-00	10 - 14	1P6-E8186-01	15 - 9	5WY-F3153-00	21 - 4	2CJ-F5181-00	24 - 19
1P6-14293-00	7 - 25	1P6-E2119-00	3 - 3	1P6-E5421-20	10 - 16	1P6-E8337-00	14 - 7		21 - 20	2CJ-F5183-00	24 - 22
1P6-14651-00	1 - 4	1P6-E2121-10	3 - 2	1P6-E5431-00	10 - 26	1P6-E8511-10	14 - 10	1FP-F3157-00	21 - 7	1P6-F5311-00	25 - 1
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1P6-14905-00	7 - 11	5VL-E2156-00	3 - 9	1P6-E5451-00	10 - 2	1P6-E8531-00	14 - 9	5VL-F3165-01	20 - 13		25 - 10
1P6-1490J-10	7 - 7	1P6-E2170-00	4 - 1	1P6-E5461-00	10 - 17	2CJ-F1110-00	16 - 1	2CJ-F3171-00	21 - 6	1P6-F5381-01	25 - 24
1P6-14935-00	7 - 9	1P6-E2176-00	4 - 5	1P6-E5484-01	10 - 5	1P6-F117F-10	16 - 10		21 - 22	1P6-F538G-11	25 - 28
5CY-14951-00	7 - 27	5VL-E2213-10	4 - 13	1P6-E5512-10	11 - 1	1P6-F137A-00	22 - 11	2CJ-F3340-00	21 - 33	1P6-F5437-11	25 - 19
5LW-14994-00	7 - 22	1P6-E2231-00	4 - 9	1P6-E5644-00	11 - 4	1P6-F137B-00	22 - 15	2CJ-F3356-00	21 - 12	2CJ-F6111-00	26 - 1
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3AY-15583-00	11 - 6	1P6-E3324-10	5 - 10	1P6-E6125-00	12 - 22	2CJ-F1513-00	20 - 19		21 - 32	1P6-F6241-00	26 - 3
1P6-18104-00	15 - 14	1P6-E3325-10	5 - 2	1P6-E6152-00	12 - 21	1P6-F151A-40	17 - 12	4RT-F3411-00	20 - 3	1P6-F6302-00	26 - 5
1P6-18106-00	15 - 15	5VL-E3329-00	5 - 5	1P6-E6170-00	12 - 16	1P6-F151A-80	17 - 12	4FP-F3411-10	21 - 35	1P6-F6314-01	26 - 11
1P6-18120-00	15 - 5	1P6-E3411-00	5 - 9	1P6-E6311-00	12 - 4	1P6-F1569-20	17 - 16	1KL-F3412-00	20 - 1	1P6-F6331-10	26 - 8
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3PT-2118K-A1	17 - 15	1P6-E3595-00	6 - 2	1P6-E6326-00	12 - 10	1P6-F163G-30	17 - 17	1P6-F3418-01	20 - 10	1P6-F7211-01	27 - 1
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1P6-24110-20	22 - 1	1P6-E4411-01	6 - 7	1P6-E6346-00	14 - 8	1P6-F1717-00	18 - 5	5VL-F341E-00	20 - 2	1P6-F7311-00	27 - 18
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1P6-24512-10	22 - 4	4FP-E443E-00	6 - 15	1P6-E6551-00	12 - 19	1P6-F1826-10	22 - 7	2CJ-F3430-00	20 - 11	1P6-F7456-01	27 - 17

NUMERICAL INDEX

PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.	PART NO.	REF. NO.
1P6-F7461-01	27 - 14	90149-06011	22 - 6	90269-07076	22 - 18	92902-08600	15 - 11	94325-10800	24 - 16	97502-06514	31 - 9
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1P6-H1800-01	29 - 1	90159-06182	22 - 13	90340-12097	5 - 7	92907-06600	8 - 14	94568-A1080	25 - 22	97607-04114	7 - 19
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4GU-H1960-00	31 - 14	90159-06864	18 - 7		22 - 16	93102-12806	15 - 3	95022-06008	21 - 40	98507-05008	8 - 5
1P6-H2129-00	18 - 6	90163-05805	20 - 18	90387-07808	17 - 8	93102-20802	13 - 18	95022-06014	17 - 2		8 - 9
1P6-H2131-00	31 - 19	90170-06809	25 - 30		18 - 4	93104-12800	24 - 9		20 - 22		10 - 27
1P6-H2151-00	31 - 22	90170-08803	15 - 10	90387-07818	17 - 3		25 - 13		21 - 38	98507-06010	8 - 13
1P6-H2310-00	31 - 1	90176-08026	1 - 11		19 - 9	93106-20811	24 - 4	95022-06020	31 - 2		8 - 17
1P6-H2510-12	31 - 16	90176-22801	20 - 12		20 - 20		25 - 4	95022-06025	10 - 15	98512-05012	12 - 25
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1P6-H252U-00	31 - 21		27 - 10	90387-12830	24 - 2	93210-08810	15 - 12	95027-06016	1 - 7	99009-10400	14 - 5
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1P6-H2579-00	31 - 17	90179-22801	20 - 9	90387-12834	25 - 27	93210-14899	10 - 10		10 - 6	99530-10114	1 - 14
1P6-H2590-01	31 - 8	90179-25864	20 - 7	90387-167L5	4 - 2	93210-19809	10 - 22		10 - 19		9 - 2
1P6-H259E-20	30 - 1	90183-05807	20 - 17	90430-06817	4 - 14	93210-22803	6 - 3	95027-06050	10 - 7		9 - 9
1P6-H3922-00	30 - 3	90183-06802	17 - 4	90430-10188	31 - 7	93210-23614	29 - 3		10 - 20		10 - 3
4TU-H3936-00	30 - 8		17 - 11	90430-12227	5 - 8	93210-328A4	10 - 12	95027-06060	9 - 7		10 - 18
4TU-H3936-10	26 - 15	90185-10037	19 - 6	90464-20818	31 - 11	93210-44678	29 - 4	95027-06085	1 - 15		
1P6-H3976-11	30 - 9		27 - 20	90464-35803	31 - 10	93210-44889	1 - 9	95027-08030	21 - 36		
1P6-H5540-00	31 - 4	90201-05809	8 - 15	90465-08803	10 - 25	93210-628B6	1 - 6	95302-05700	30 - 7		
1P6-H5546-00	31 - 5		8 - 19	90467-09854	9 - 5	93306-001X3	13 - 7	95307-06600	24 - 13		
1P6-W1102-01	1 - 1	90201-05810	12 - 24		22 - 10	93306-201X1	24 - 3		25 - 12		
1P6-W1140-10	2 - 1	90201-06072	22 - 22	90467-10008	6 - 16		25 - 3		25 - 31		
1P6-W1854-00	14 - 1	90201-06861	25 - 29	90480-16185	17 - 5	93306-204YD	13 - 17	95312-12600	28 - 5		
1P6-W253A-00	24 - 6	90201-07803	5 - 4	90480-18803	22 - 20	93306-205YP	2 - 6	95602-05100	30 - 5		
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90101-08820	4 - 7	90201-12190	24 - 20	90520-20807	16 - 12	93410-20809	13 - 11		25 - 25		
90101-10003	27 - 19		25 - 26	91312-06012	11 - 9		13 - 20	95607-10100	19 - 15		
90105-065A1	9 - 6	90201-12818	28 - 6	91312-06016	4 - 11	93430-05823	5 - 3	95702-06500	8 - 24		
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90105-10063	19 - 4	90202-05193	22 - 5	91317-06020	6 - 4	93812-13812	13 - 19	95812-08020	27 - 23		
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